

**FDOT**

**TRANSPORTATION**

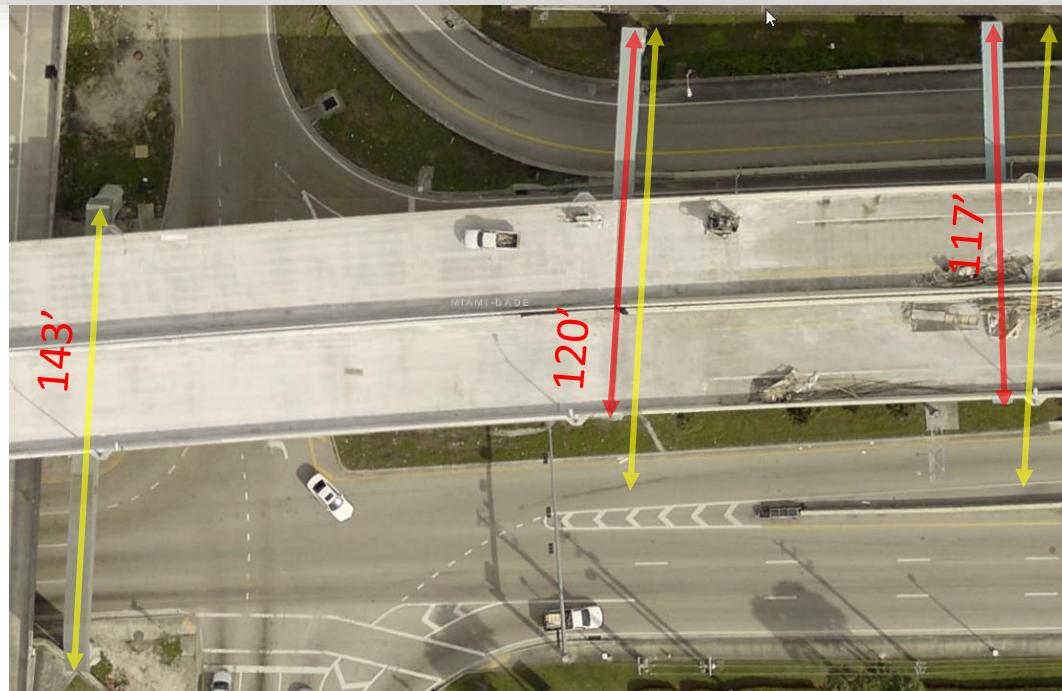
**SYMPOSIUM**

2019

# Thermal Gradient in a Steel Box - Phase 1

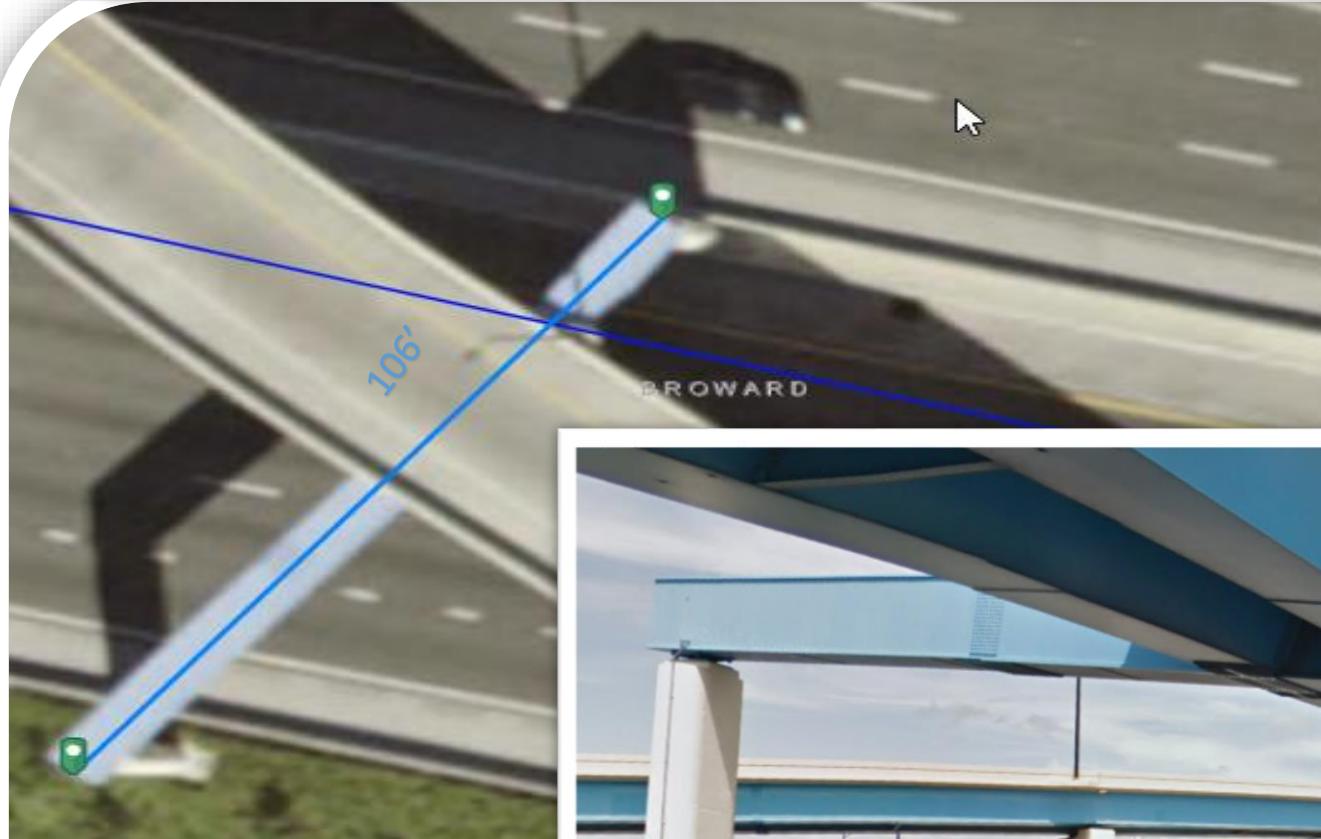
Dennis Golabek, PE  
WSP

The FDOT Structures Design Office is encountering more and more steel straddle bents that solve bridging over complicated roadway alignments resulting in bent lengths exceeding 100 feet (maximum is up to 145'\*).



Multiple steel straddle caps  
NW 25<sup>th</sup> Street

# Should engineers be designing for a temperature gradient for this type of structure?



# Agenda



# Specifications

Structures Design Guidelines  
2 - Loads and Load Factors

Topic No. 625-020-018  
January 2019

## 2.7.2 Temperature Gradient [3.12.3]

Delete the second paragraph of *LRFD* [3.12.3] and substitute the following:

"Include the effects of Temperature Gradient in the design of continuous concrete superstructures only. The vertical Temperature Gradient shall be taken as shown in *LRFD* [Figure 3.12.3-2]."

## 3.12—FORCE EFFECTS DUE TO SUPERIMPOSED DEFORMATIONS: *TU, TG, SH, CR, SE, PS*

### 3.12.3—Temperature Gradient

For the purpose of this Article, the country shall be subdivided into zones as indicated in Figure 3.12.3-1. Positive temperature values for the zones shall be taken as specified for various deck surface conditions in Table 3.12.3-1. Negative temperature values shall be obtained by multiplying the values specified in Table 3.12.3-1 by  $-0.30$  for plain concrete decks and  $-0.20$  for decks with an asphalt overlay.

The vertical temperature gradient in concrete and steel superstructures with concrete decks may be taken as shown in Figure 3.12.3-2.

The load factor for temperature gradient,  $\gamma_{TG}$ , should be considered on a project-specific basis. In lieu of project-specific information to the contrary,  $\gamma_{TG}$  may be taken as:

- 0.0 at the strength and extreme event limit states,
- 1.0 at the service limit state when live load is not considered, and
- 0.50 at the service limit state when live load is considered.

The load factor for temperature gradient should be determined on the basis of the:

- Type of structure, and
- Limit state being investigated.

Open girder construction and multiple steel box girders have traditionally, but perhaps not necessarily correctly, been designed without consideration of temperature gradient, i.e.,  $\gamma_{TG} = 0.0$ .

Table 3.4.1-1—Load Combinations and Load Factors

Load Combination Limit State	<i>DC</i>	<i>DD</i>	<i>DW</i>	<i>EH</i>	<i>EV</i>	<i>LL</i>	<i>IM</i>	<i>CE</i>	<i>BR</i>	<i>PL</i>	<i>WA</i>	<i>WS</i>	<i>WL</i>	<i>FR</i>	<i>TU</i>	<i>TG</i>	<i>SE</i>
Strength I (unless noted)	$\gamma_F$	1.75	1.00	—	—	—	—	—	—	—	—	—	—	1.00	0.50/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Strength II	$\gamma_F$	1.35	1.00	—	—	—	—	—	—	—	—	—	—	1.00	0.50/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Strength III	$\gamma_F$	—	1.00	1.00	—	—	—	—	—	—	—	—	—	1.00	0.50/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Strength IV	$\gamma_F$	—	1.00	—	—	—	—	—	—	—	—	—	—	1.00	0.50/1.20	—	—
Strength V	$\gamma_F$	1.35	1.00	1.00	—	—	—	—	—	—	—	—	—	1.00	0.50/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Extreme Event I	1.00	$\gamma_{EQ}$	1.00	—	—	—	—	—	—	—	—	—	—	1.00	—	—	—
Extreme Event II	1.00	0.50	1.00	—	—	—	—	—	—	—	—	—	—	1.00	—	—	—
Service I	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Service II	1.00	1.30	1.00	—	—	—	—	—	—	—	—	—	—	1.00	1.00/1.20	—	—
Service III	1.00	$\gamma_{LL}$	1.00	—	—	—	—	—	—	—	—	—	—	1.00	1.00/1.20	$\gamma_{TG}$	$\gamma_{SE}$
Service IV	1.00	—	1.00	1.00	—	—	—	—	—	—	—	—	—	1.00	1.00/1.20	—	1.00

Steel & Concrete

$\gamma_{TG}=0.5$  or  $1.0$  (w/o LL)

Steel & Concrete

Steel  
Concrete

# Steel Girder with Concrete Deck

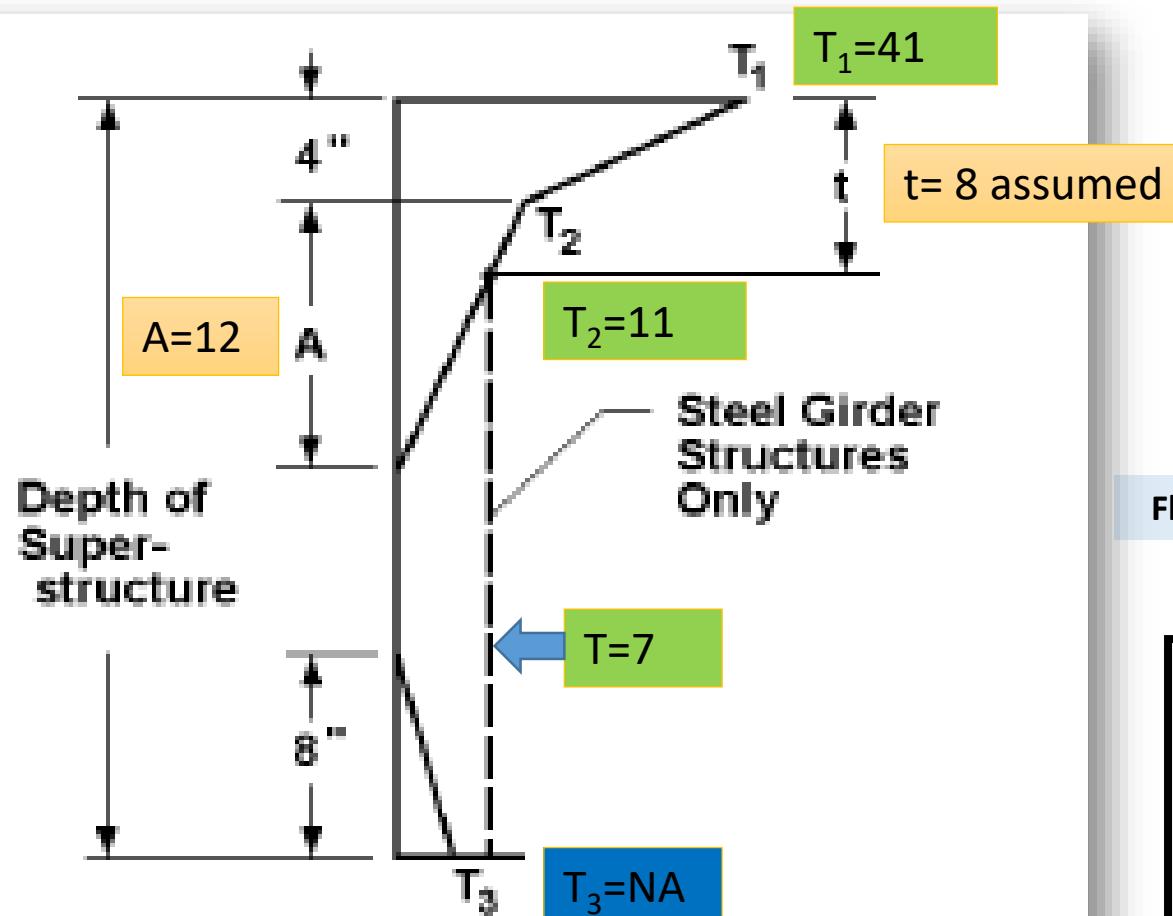


Figure 3.12.3-2—Positive Vertical Temperature Gradient in Concrete and Steel Superstructures

Dimension *A* in Figure 3.12.3-2 shall be taken as:

- For concrete superstructures that are 16.0 in. or more in depth—12.0 in.
  - For concrete sections shallower than 16.0 in.—4.0 in. less than the actual depth
- For steel superstructures—12.0 in. and the distance *t* shall be taken as the depth of the concrete deck

Table 3.12.3-1—Basis for Temperature Gradients

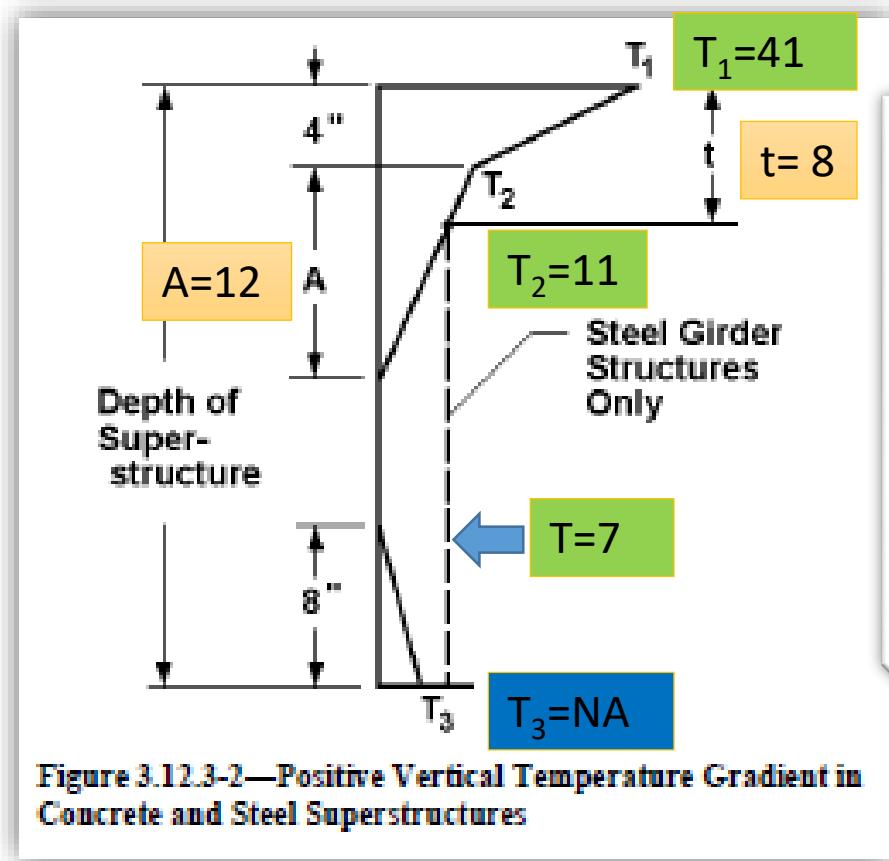
Zone	$T_1$ (°F)	$T_2$ (°F)
1	54	14
2	46	12
3	41	11
4	38	9



## C3.12.3

Temperature gradient is included in various load combinations in Table 3.4.1-1. This does not mean that it need be investigated for all types of structures. If experience has shown that neglecting temperature gradient in the design of a given type of structure has not lead to structural distress, the Owner may choose to exclude temperature gradient. Multibeam bridges are an example of a type of structure for which judgment and past experience should be considered.

# SO.....



## Steel Girder with Concrete Deck



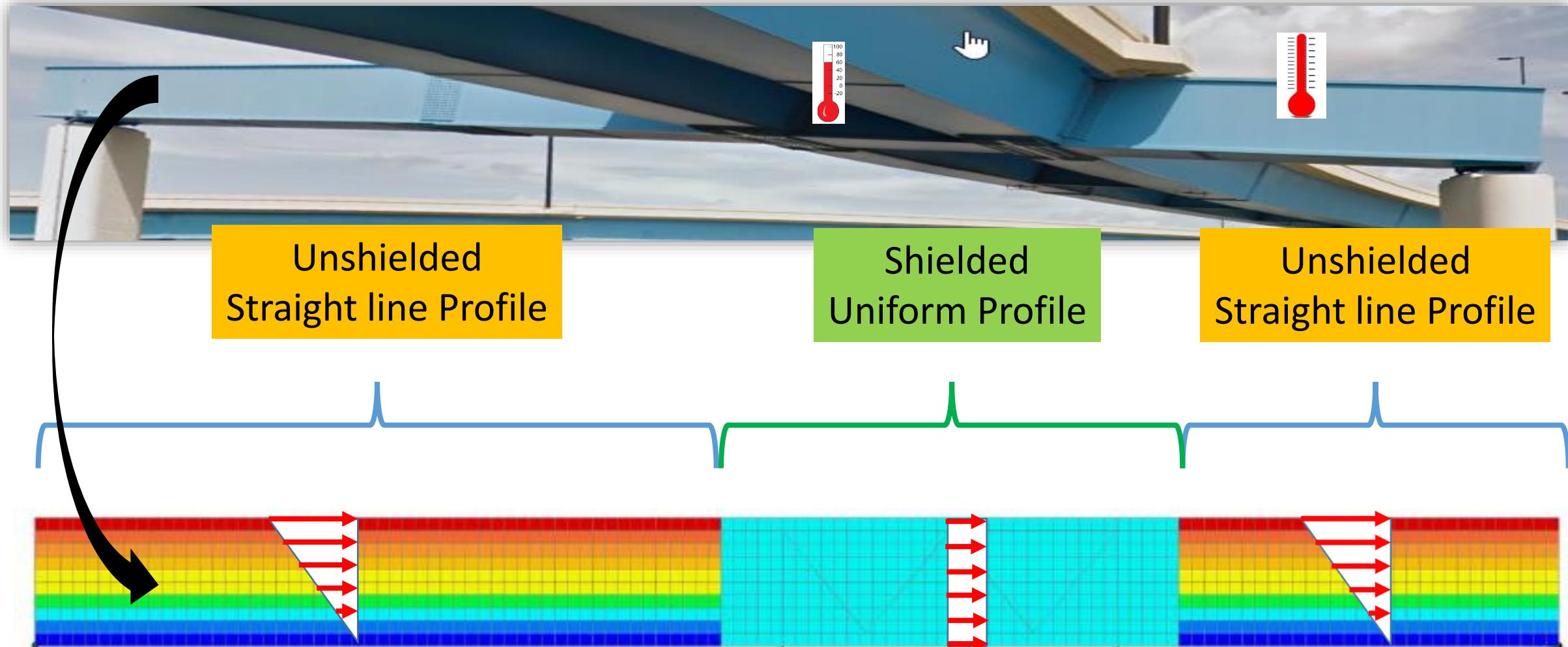
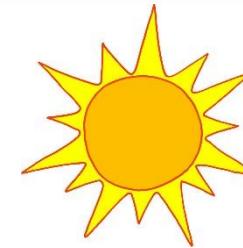
AASHTO Guide Specifications Thermal Effects in  
Concrete Bridge Superstructures

Technical Papers

Eurocodes EN 1991-1-5: 2003

Approach 1:  
Linear vertical  
difference  
Approach 2:  
Non-linear vertical  
difference (Normal and  
Simplified Procedure  
for composite)

# Phase 1 – Preliminary Conclusions



# Project Overview

<b>Goals</b>	<i>Develop a temperature gradient</i>	Curved
		Straight
	<i>Develop numerical analysis techniques (FEM)</i>	Elements
		Loading
	<i>Evaluate temperature gradient effects on the structure using FEM</i>	Deck stresses at Service II
		Steel stresses at Service II
		Deflection at Service II
<b>Experimental Testing</b>	<i>Structures Research Center (SRC) Test Specimen</i>	Temperature gradient
		Develop finite element model (FEM) techniques
	<i>Monitor an existing bridge that has a straddle bent to measure in-situ temperature gradients and associated deflections</i>	Develop a finite element model (FEM) to replicate measured values.
		Evaluate “design” temperature gradient effect on the structure.

Phase 1 – Structures Research Center (SRC)  
Testing and FEM Techniques (in-progress)

Phase 2 – FEM (LUSAS) large scale model –  
200'-200' spans with and w/o integral  
straddle cap (in-progress)

Phase 3 – Field Instrumentation of Existing  
Bridges and FEM Evaluation (TBD)

Phase 4 – Revisions to SDG/SDM/460  
Specifications (TBD)

# Phase 1

## Instrumentation Plan

- Equipment
- ★ • Sensor Layout
- Data Collection

## ★ Test Set-up

- 4 configurations in a N-S orientation
- 4 configurations in a E-W orientation

## Develop Temperature Profile

- Curved and straight profiles
- Steel box & steel box partially shielded with concrete slab

## ★ Develop Numerical Analysis (FEM- LUSAS) Techniques

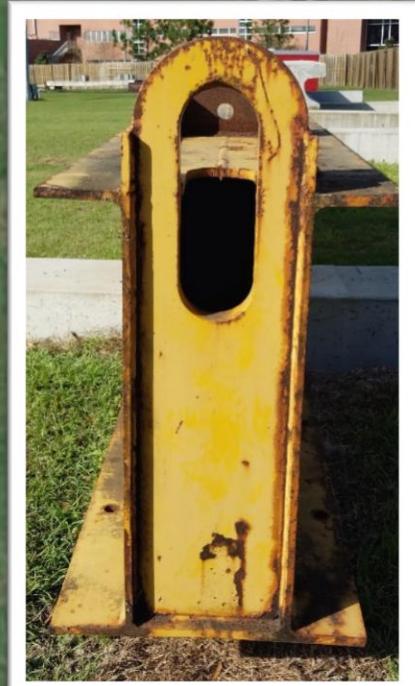
- Element Type
- Loading

## Steel Plates Painted with Two Colors

- Surface temperature
- Through thickness temperature



Test Specimen  
shown in E-W  
orientation



# FDOT Structures Research Center (SRC)

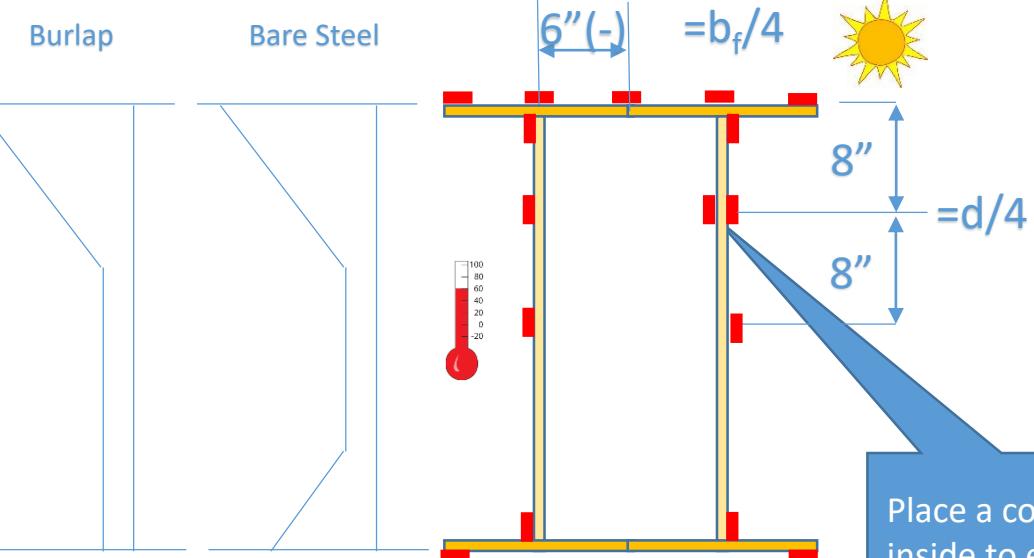
# Sensor Layout



Double W33x118 –  
each W is:  
 $A=34.7$   
 $d=32\frac{7}{8}''$   
 $t_w = 9/16''$   
 $b_f = 11\frac{1}{2}''$   
 $t_f = \frac{3}{4}''$   
36'-4" total length,  
with stiffeners 17'-8"  
from each end



9/11/18 Section D and E added to aid in delineating temperature zones for Test C and D (E-W)

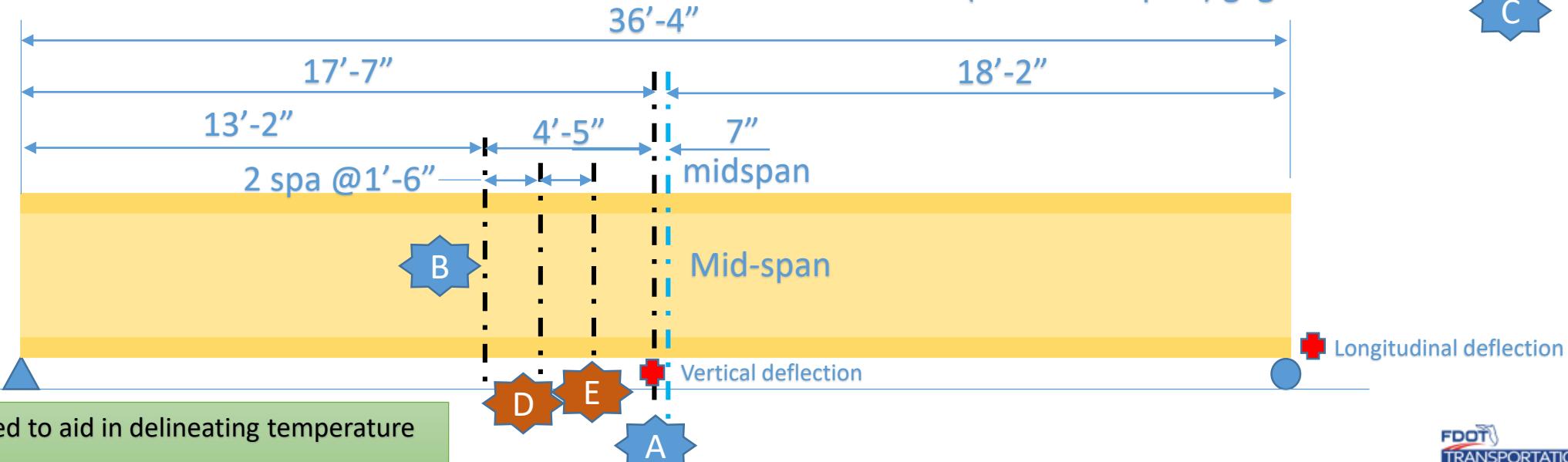


Vertical Temperature Gradient?

15 per section – 30 total  
32 max (thermocouples) gages

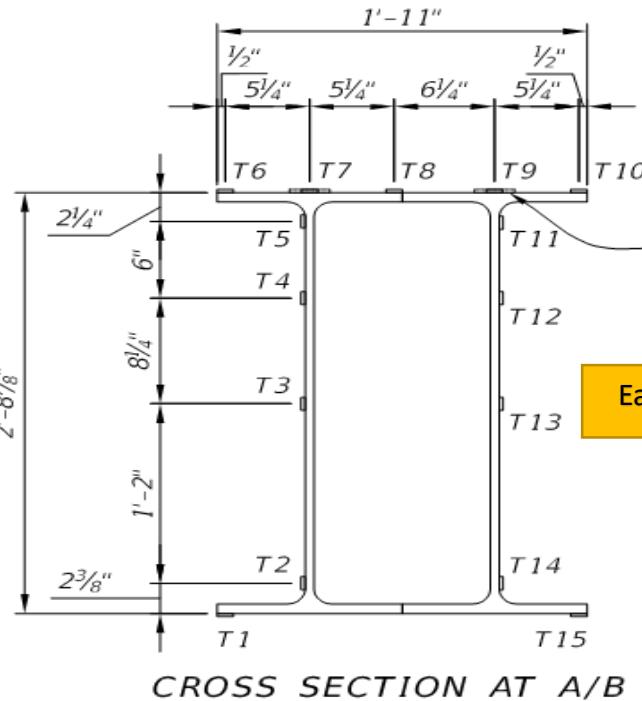
Place a couple  
inside to evaluate  
through thickness  
temperature  
gradient

C

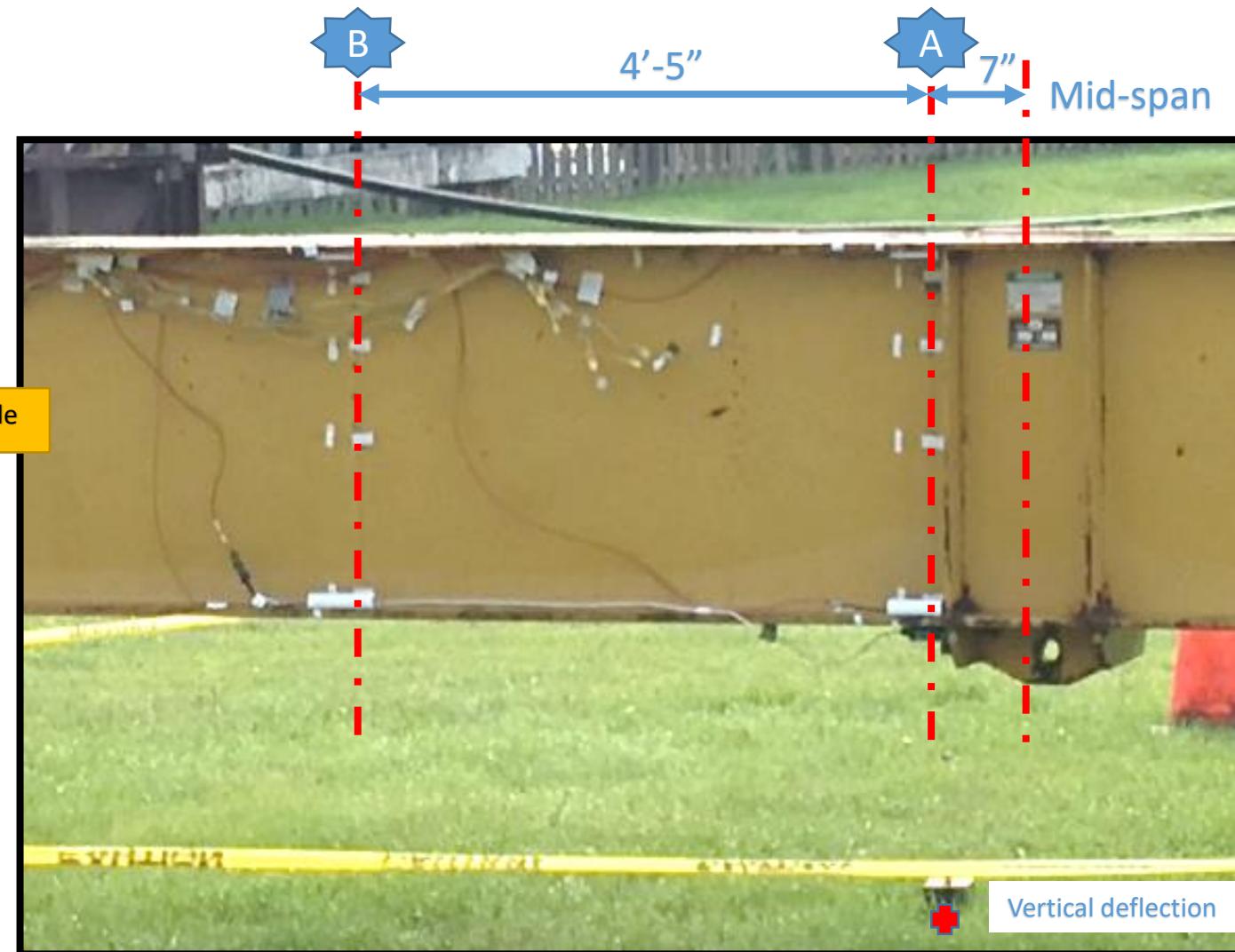


# Sensor Layout

West Side



East Side



N-S orientation

## Four Testing Configurations: A, B, C & D

A- Bare steel



B- Shaded sides  
with burlap  
Entire Length of  
girder



Shown in N-S Orientation

## Four Testing Configurations: A, B, C & D

C- Shaded top with  
concrete slab  
wrapped in Burlap



D- Shaded top with  
concrete slab



Shown in N-S Orientation

# N-S B

N-S B

6/12/18 8:00 AM

6/19/18 8:00 AM

B - Shaded sides  
with burlap  
Entire Length of  
girder

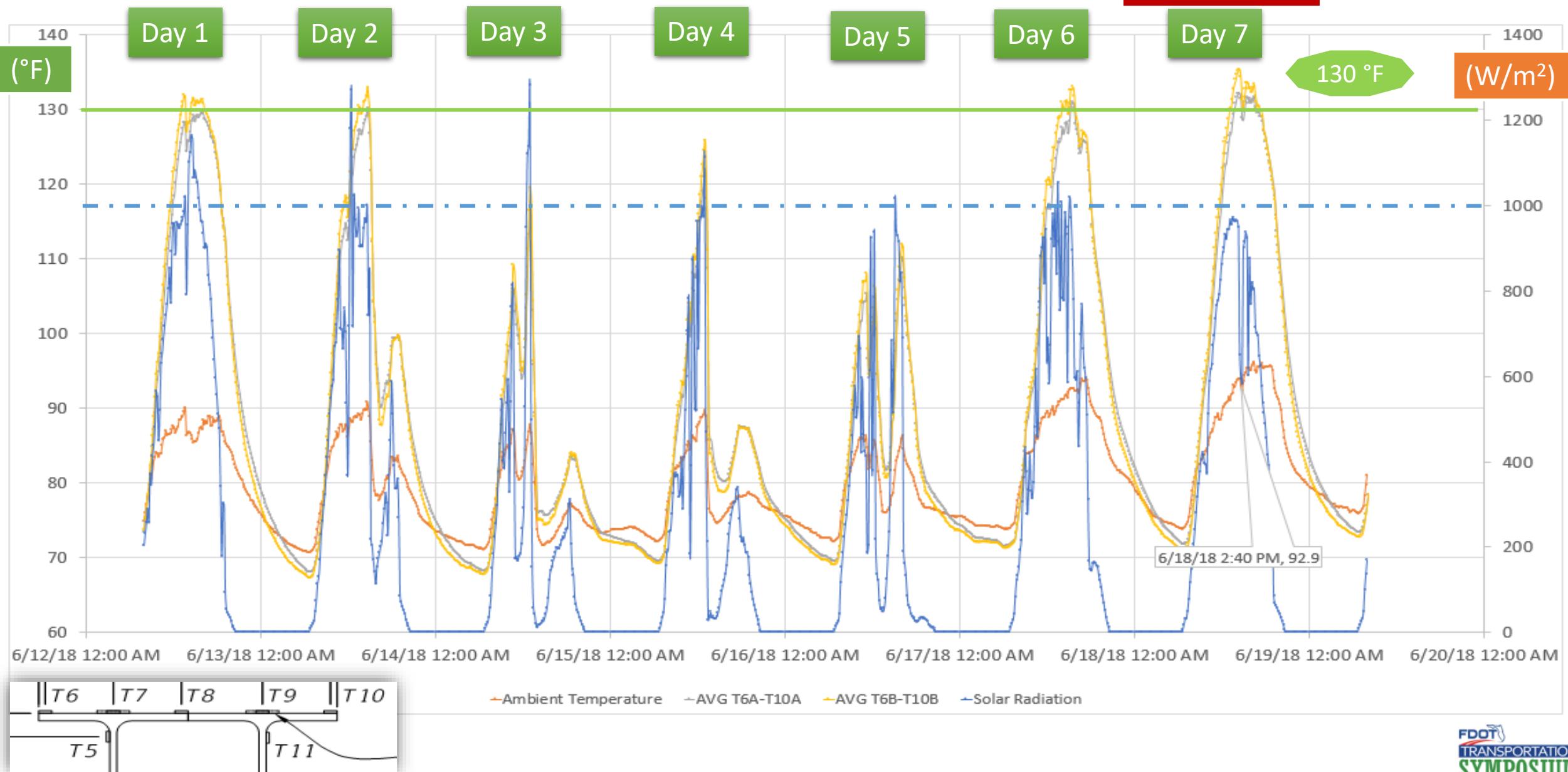


N-S B

Chart shows 7 day testing period for top flange and ambient temperatures, and Solar Radiation

Figure 2

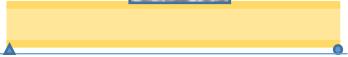
B - Specimen Sides is Covered with Burlap for Entire Girder Length



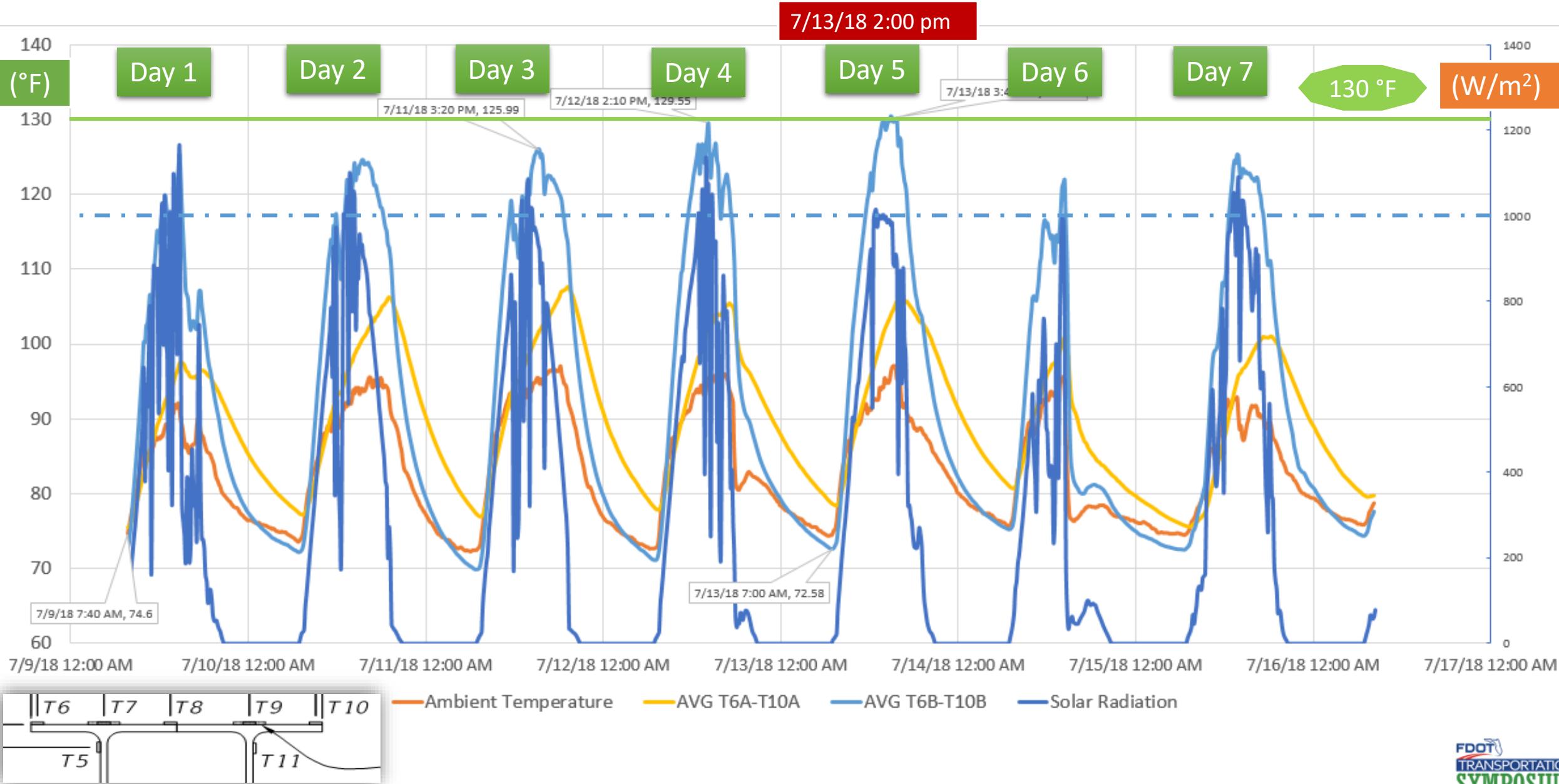
N-S D

Chart shows 7 day testing period for top flange and ambient temperatures, and Solar Radiation

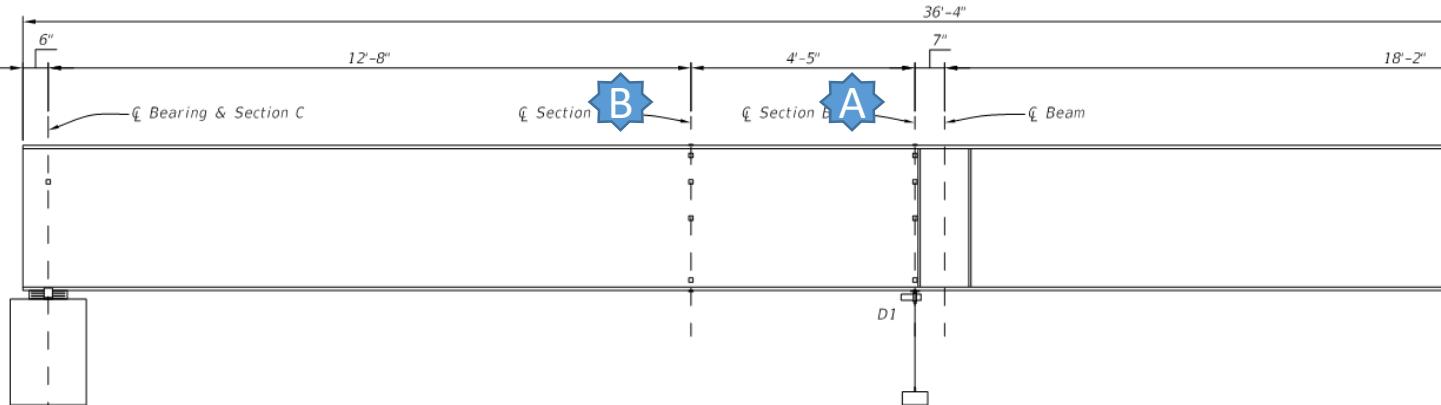
8'-0"



7/13/18 2:00 pm



# Gradient Equations



## LOCAL GRADIENTS

### Section A (Shifting Reference)

Y<sub>left</sub>

$$Y_{gradT5A-SR} = (T6A - T5A) / Y1$$

$$Y_{gradT4A-SR} = (T5A - T4A) / Y2$$

$$Y_{gradT3A-SR} = (T4A - T3A) / Y3$$

$$Y_{gradT2A-SR} = (T3A - T2A) / Y4$$

$$Y_{gradT1A-SR} = (T2A - T1A) / Y5$$

X<sub>top</sub>

$$X_{gradT7A-SR} = (T6A - T7A) / X1T$$

$$X_{gradT8A-SR} = (T7A - T8A) / X2T$$

$$X_{gradT9A-SR} = (T8A - T9A) / X3T$$

$$X_{gradT10A-SR} = (T9A - T10A) / X4T$$

### Section A (Fixed Reference)

Y<sub>left</sub>

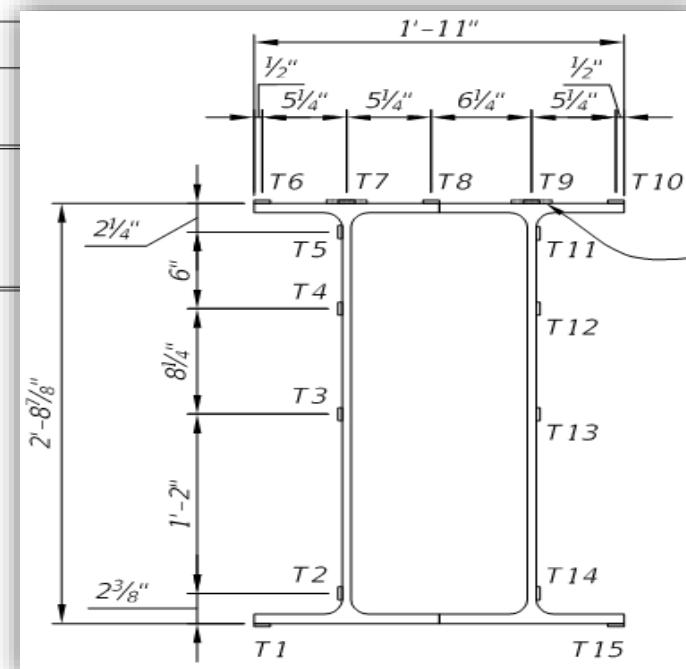
$$Y_{gradT5A-FR} = (T6A - T5A) / Y1$$

$$Y_{gradT4A-FR} = (T6A - T4A) / \text{SUM}(Y1...Y2) \\ T12A) / \text{SUM}(Y1...Y2)$$

$$Y_{gradT3A-FR} = (T6A - T3A) / \text{SUM}(Y1...Y3) \\ T13A) / \text{SUM}(Y1...Y3)$$

$$Y_{gradT2A-FR} = (T6A - T2A) / \text{SUM}(Y1...Y4) \\ T14A) / \text{SUM}(Y1...Y4)$$

$$Y_{gradT1A-FR} = (T6A - T1A) / \text{SUM}(Y1...Y5) \\ T15A) / \text{SUM}(Y1...Y5)$$



CROSS SECTION AT A/B

## GLOBAL GRADIENTS

### Section A

$$Y_{gradGlobalA} = [\text{AVG}(T6A...T10A) - \text{AVG}(T1A, T15A)] / \text{SUM}(Y1...Y5)$$

$$X_{gradGlobalA} = [\text{AVG}(T2A...T5A) - \text{AVG}(T11A...T14A)] / \text{SUM}(X2T...X3T)$$

$$\text{MaxgradA} = \text{MAX}(T1A...T15A) - \text{MIN}(T1A...T15A)$$

### Section B

$$Y_{gradGlobalB} = [\text{AVG}(T6B...T10B) - \text{AVG}(T1B, T15B)] / \text{SUM}(Y1...Y5)$$

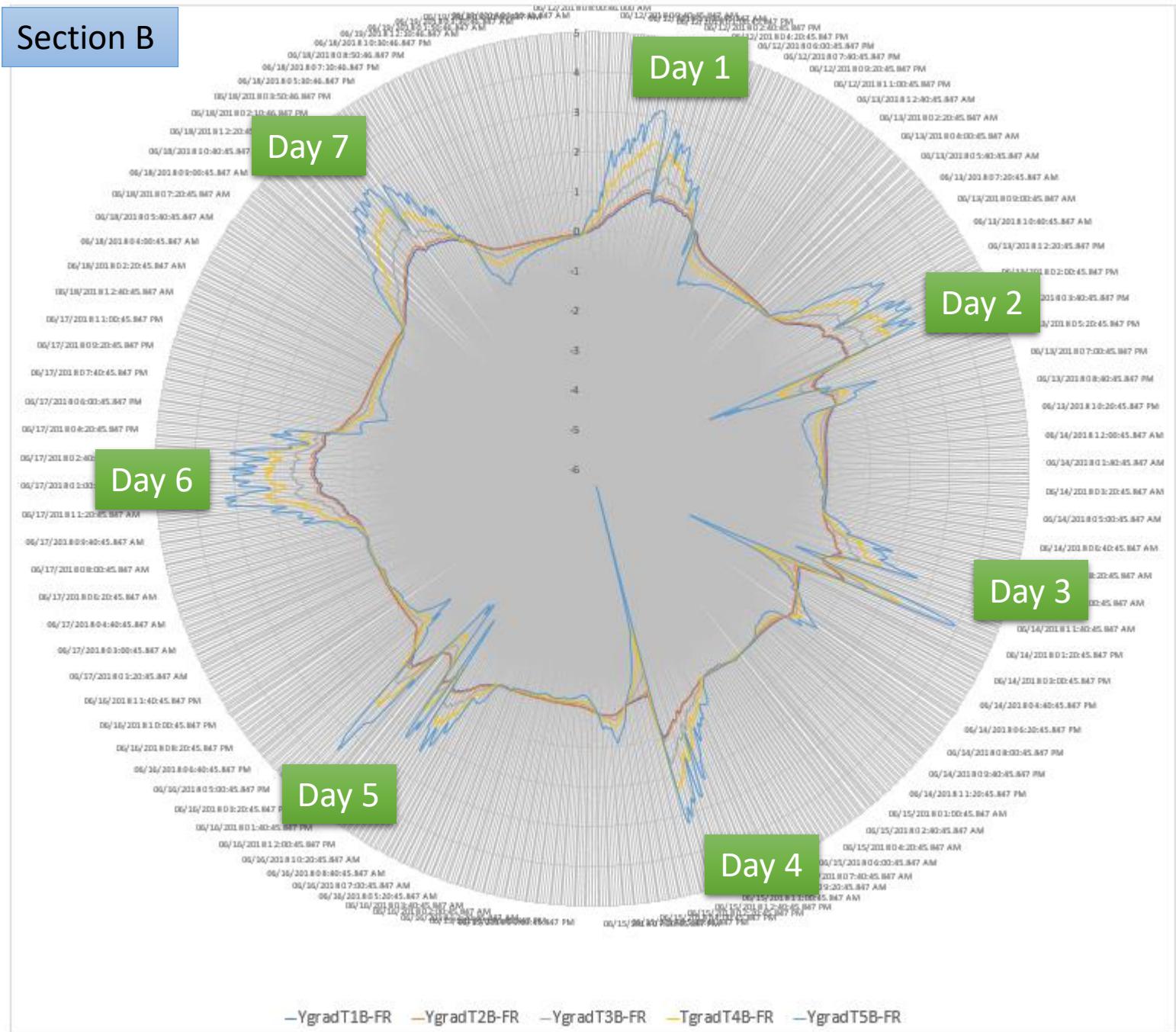
$$X_{gradGlobalB} = [\text{AVG}(T2B...T5B) - \text{AVG}(T11B...T14B)] / \text{SUM}(X2T...X3T)$$

$$\text{MaxgradB} = \text{MAX}(T1B...T15B) - \text{MIN}(T1B...T15B)$$

N-S B

## Section B

Charts show 7 day testing period with temperature gradient for Fixed Reference for all gradients ( $^{\circ}\text{F}/\text{in}$ )

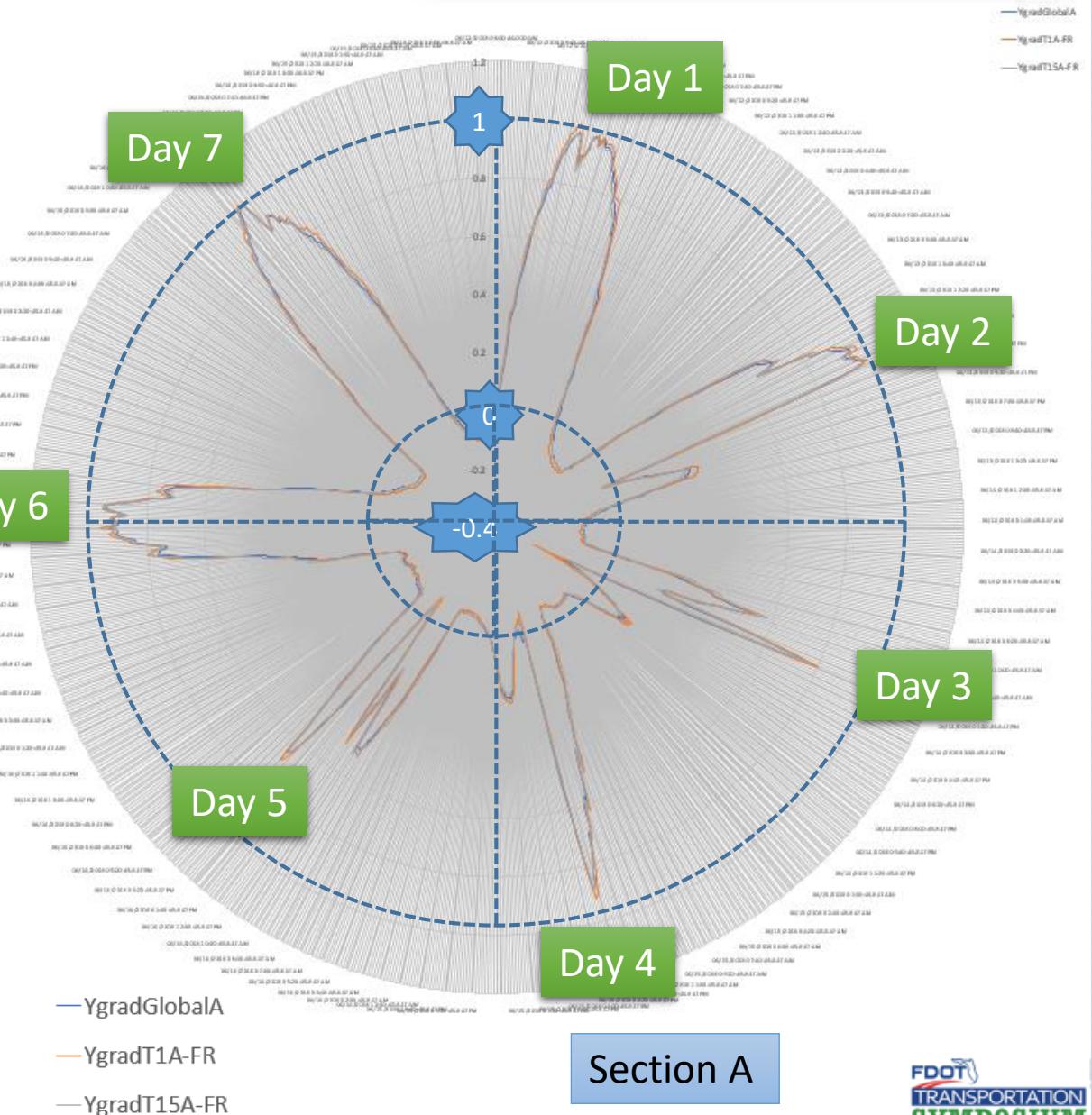
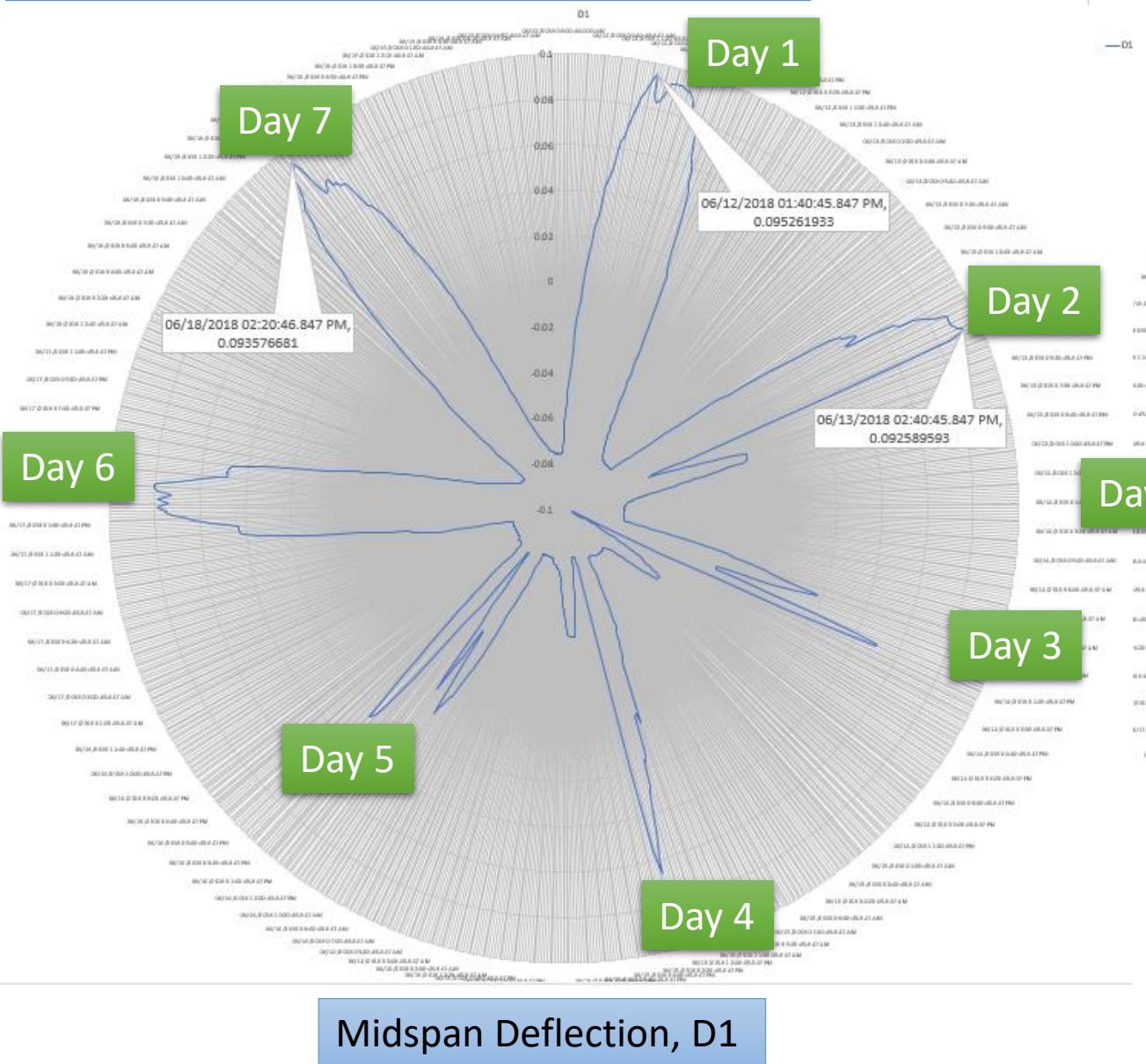


1<sup>st</sup> chart shows 7 day testing period for midspan displacement, D1

N-S B

Figure 2

Condition B - Specimen Sides is Covered with Burlap for Entire Girder Length

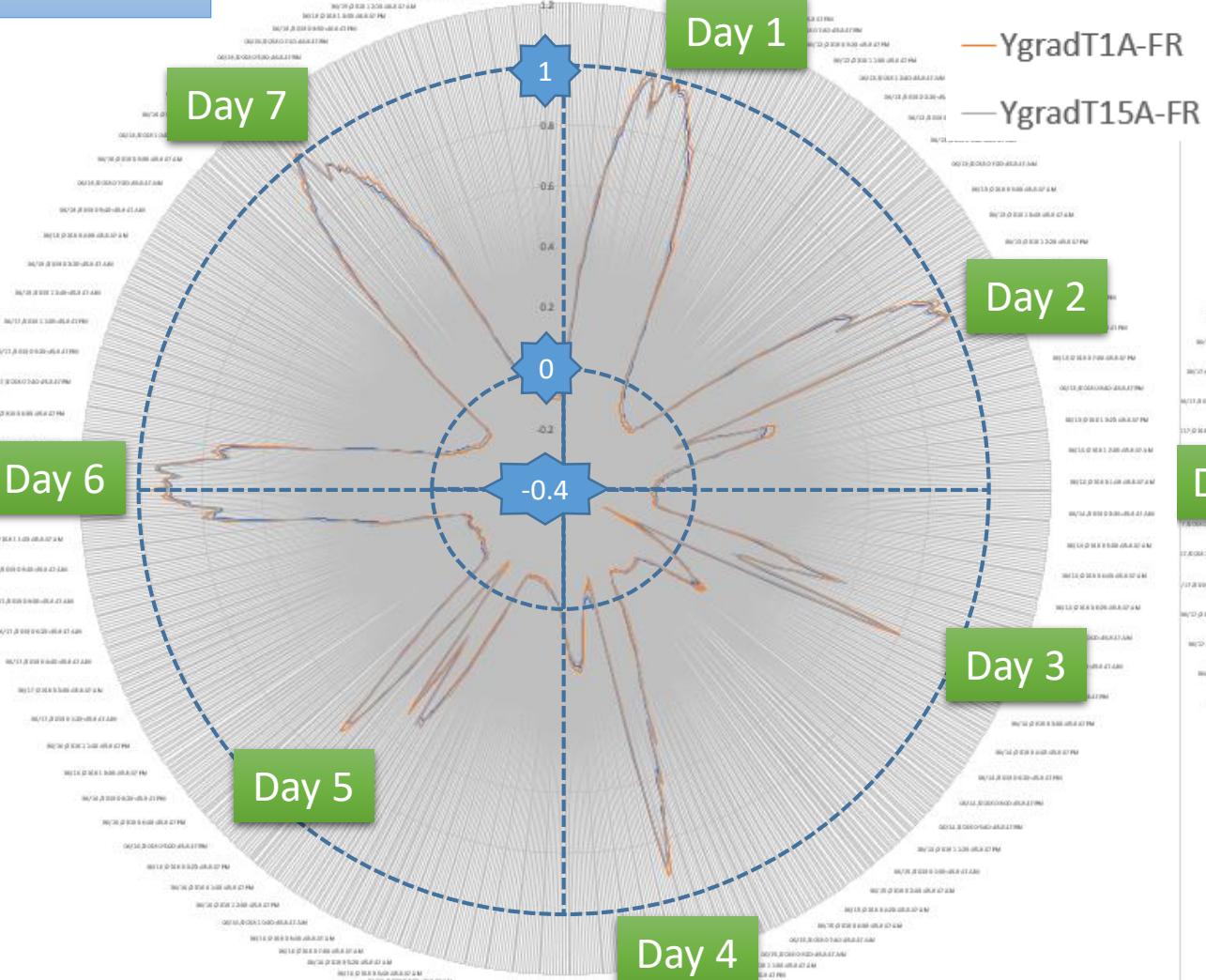


Charts show 7 day testing period with temperature gradient ( $^{\circ}\text{F/in}$ ) for Global and Fixed Reference measure from top flange to bottom flange

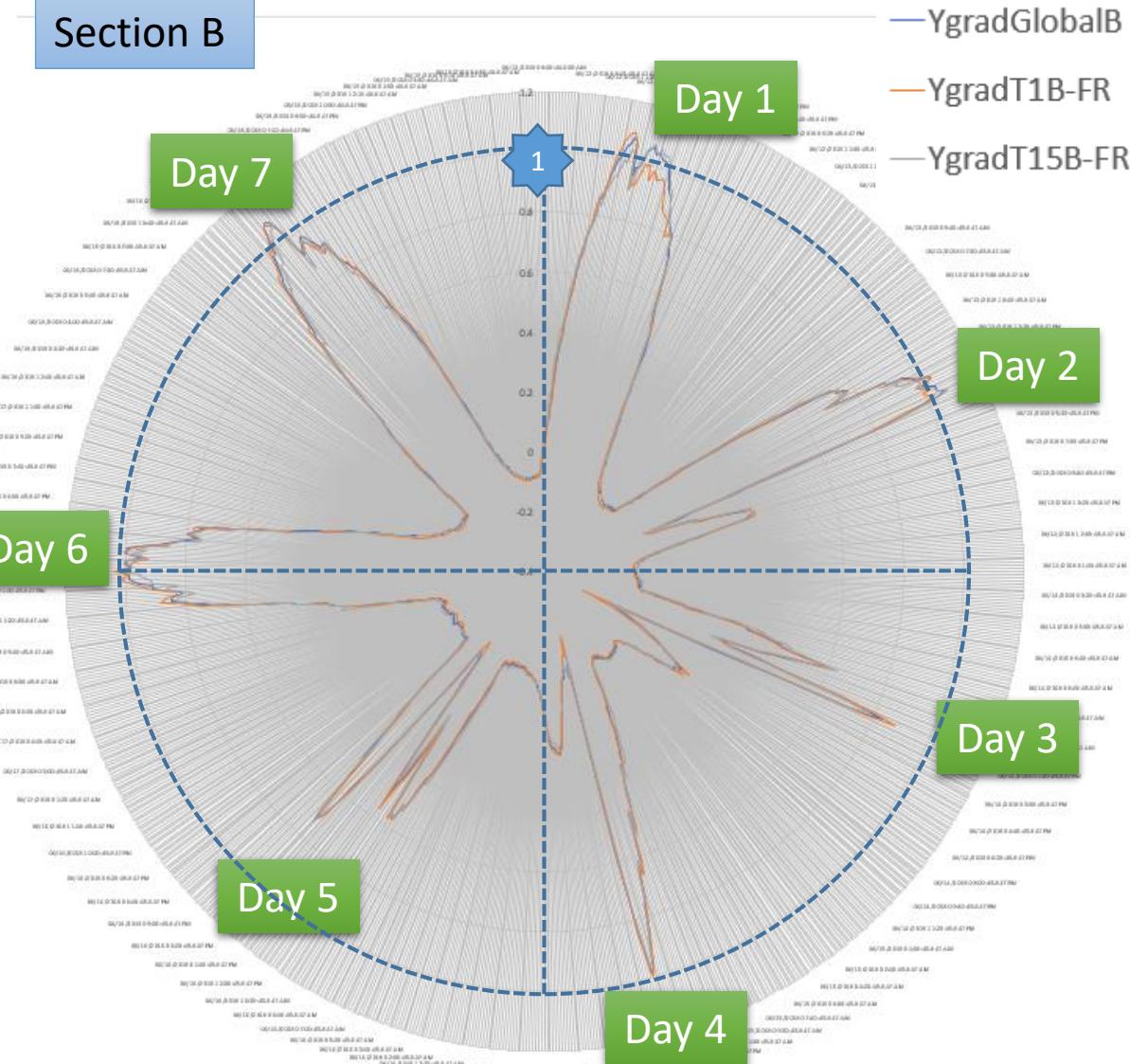
N-S B

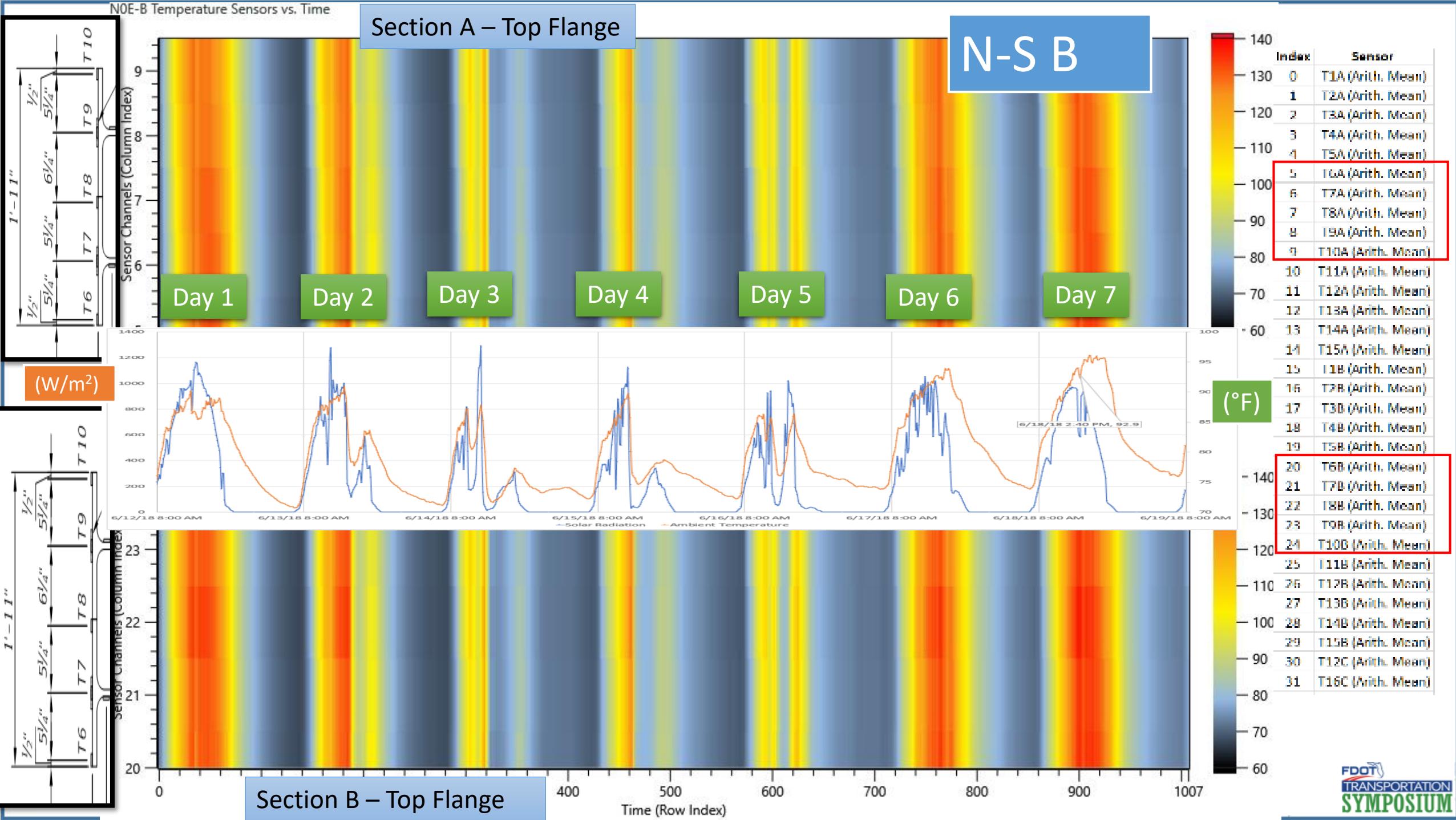
Figure 2  
Condition B - Specimen Sides is Covered with Burlap for Entire Girder Length

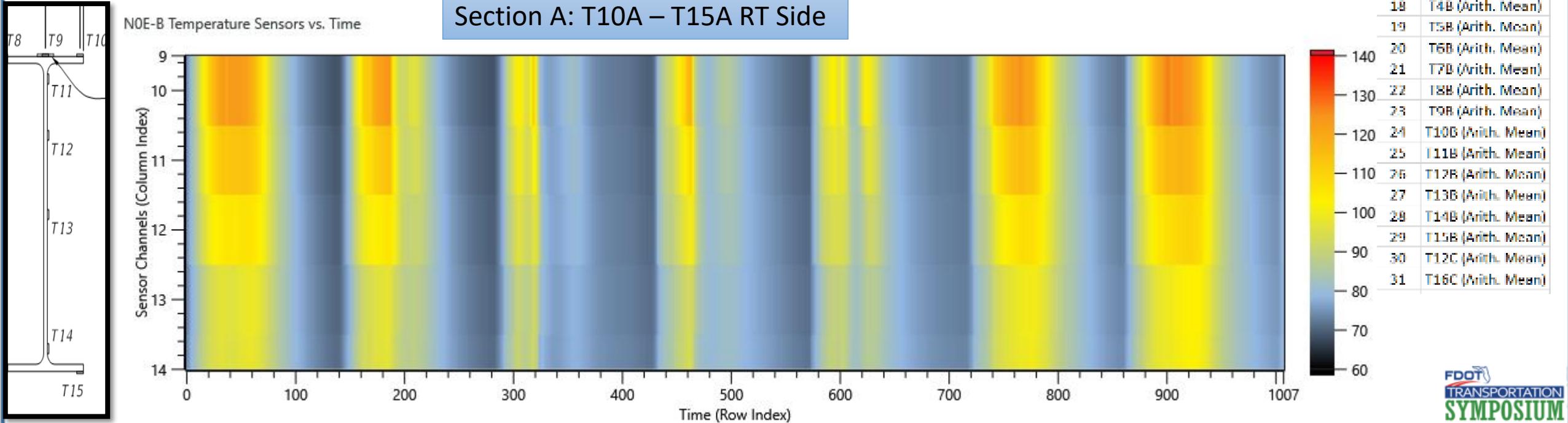
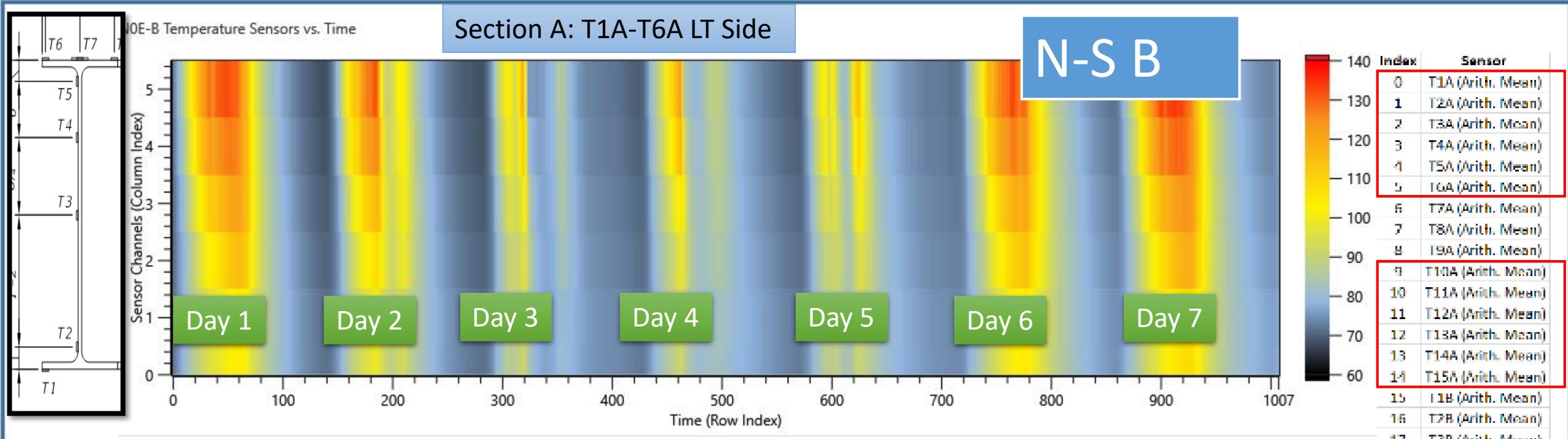
Section A

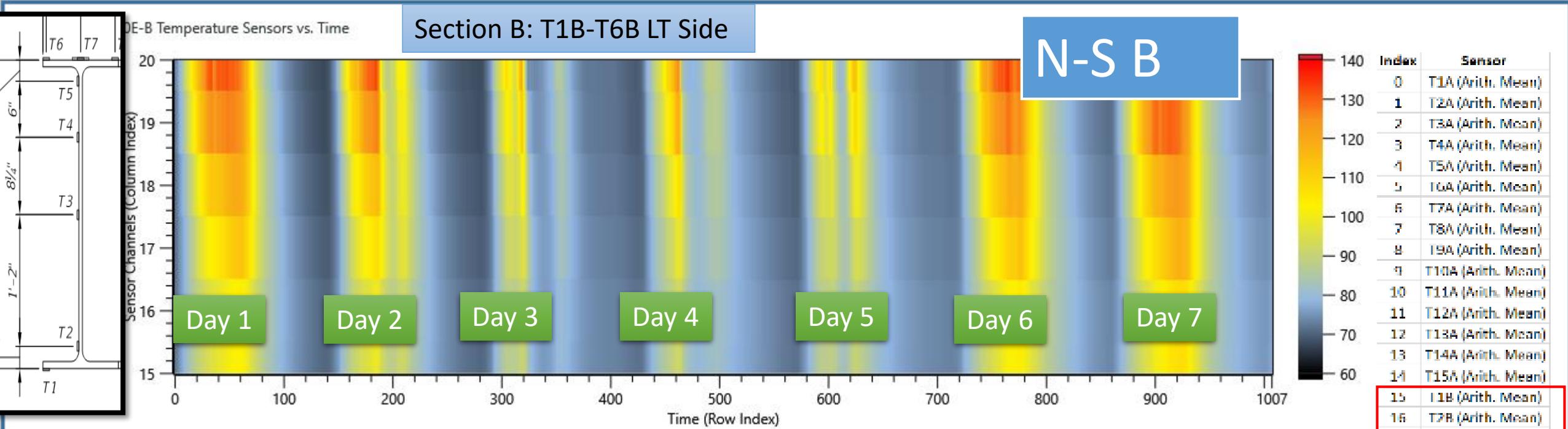


Section B





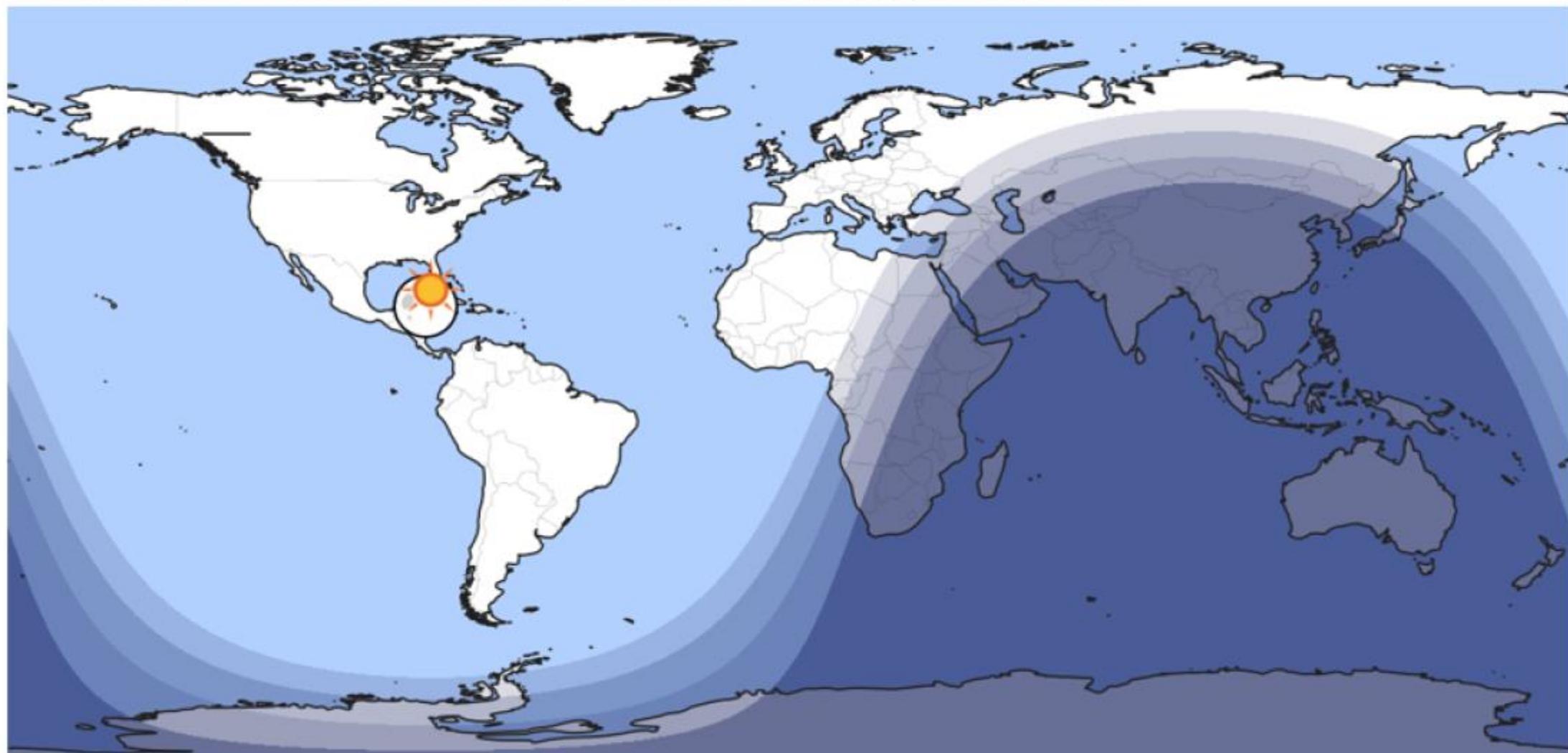




# Day and Night World Map

Map Satellite

The map below shows the current position of the Sun and the Moon. It shows which areas of the Earth are in daylight and which are in night.



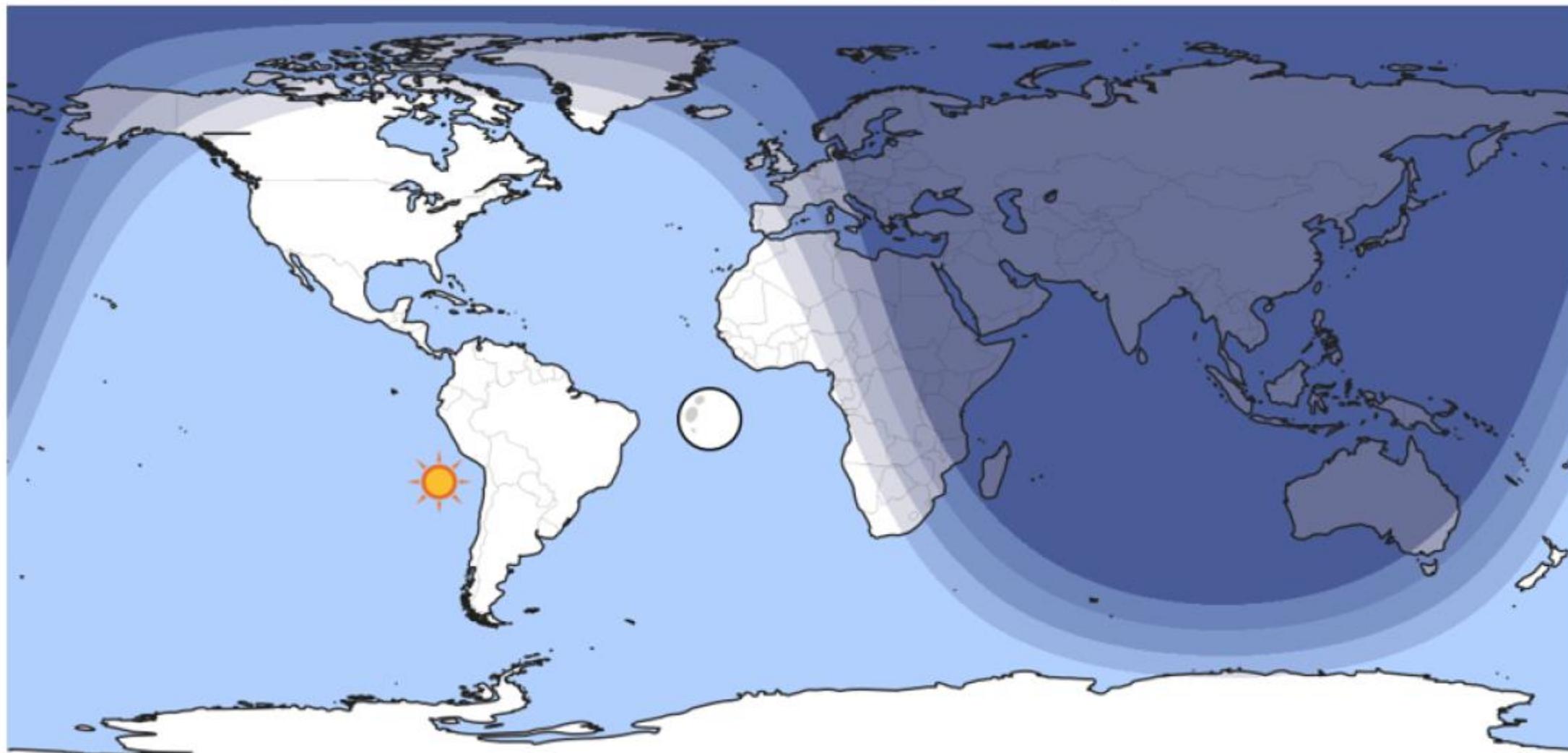
UTC time = Wednesday, June 13, 2018 at 17:30:00    Tallahassee local time = Wednesday, June 13, 2018 at 1:30:00 pm.

N-S orientation

# Day and Night World Map

Map Satellite

The map below shows the current position of the Sun and the Moon. It shows which areas of the Earth are in daylight and which are in night.



UTC time = Friday, January 11, 2019 at 17:30:00

Tallahassee local time = Friday, January 11, 2019 at 12:30:00 pm.

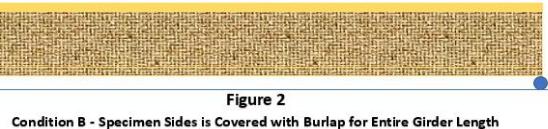
E-W orientation



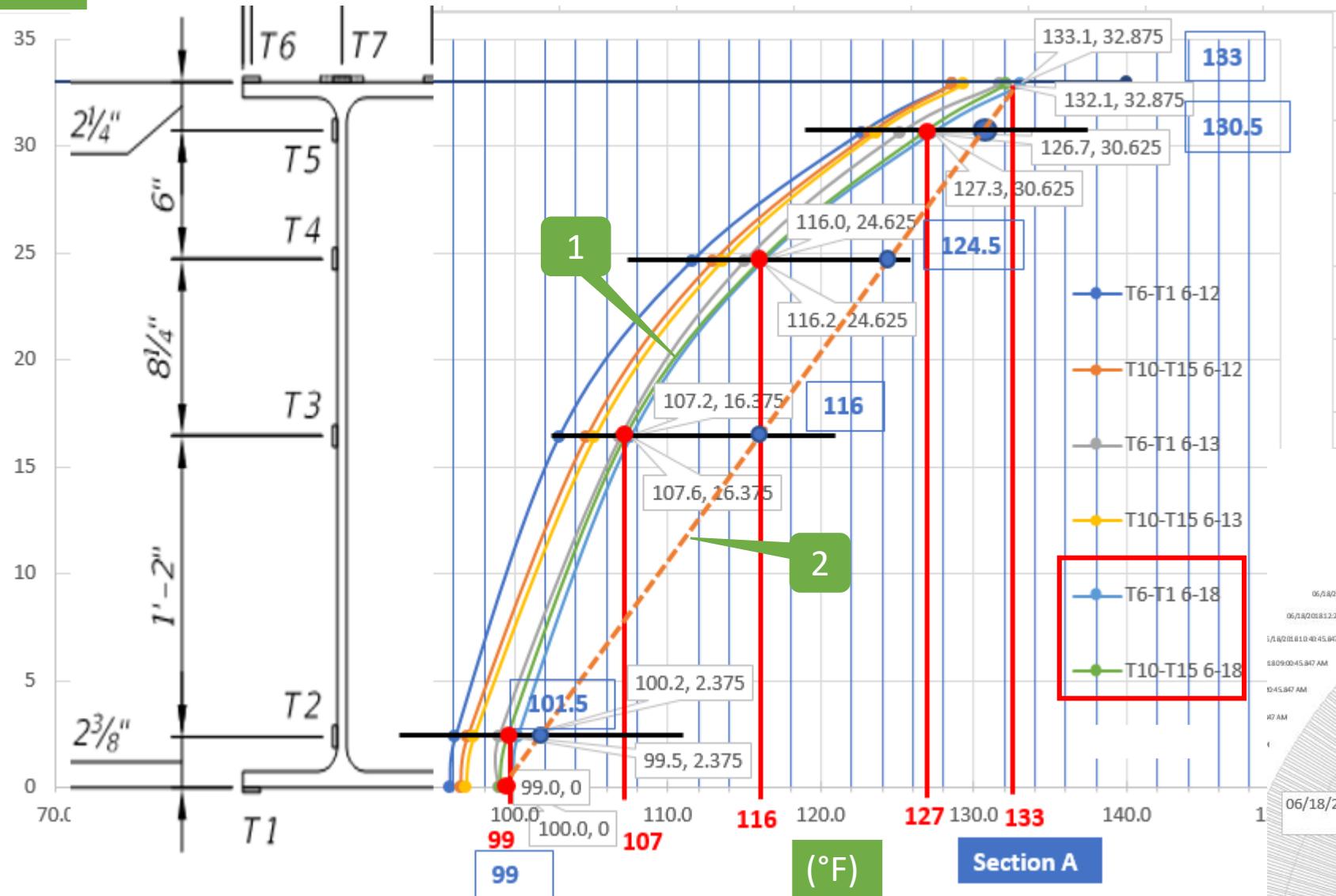
TRANSPORTATION  
SYMPOSIUM

Chart shows Temperature Sensor readings for 6/18 2:20 pm occurring at Midspan Deflection

N-S B

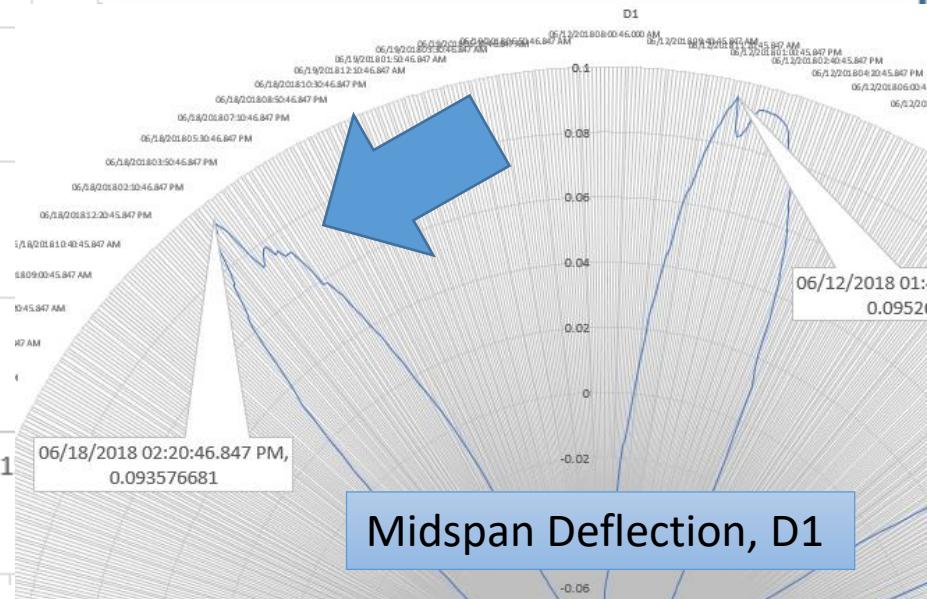


(in)



6/18/18 2:20 pm

Distance	Sector A at 6/12 1:40	Sector A at 6/13 2:40	Sector A at 6/18 2:20
32.875	T6	128.6	T6
30.625	T5	122.7	T5
24.625	T4	111.6	T4
16.375	T3	102.9	T3
2.375	T2	96.1	T2
0	T1	95.8	T1
T10		128.6	T10
T11		123.3	T11
T12		113.0	T12
T13		104.7	T13
T14		96.9	T14
T15		96.5	T15



2 TG profiles were developed: 1) Curved (Red), and 2) Straight (Orange)

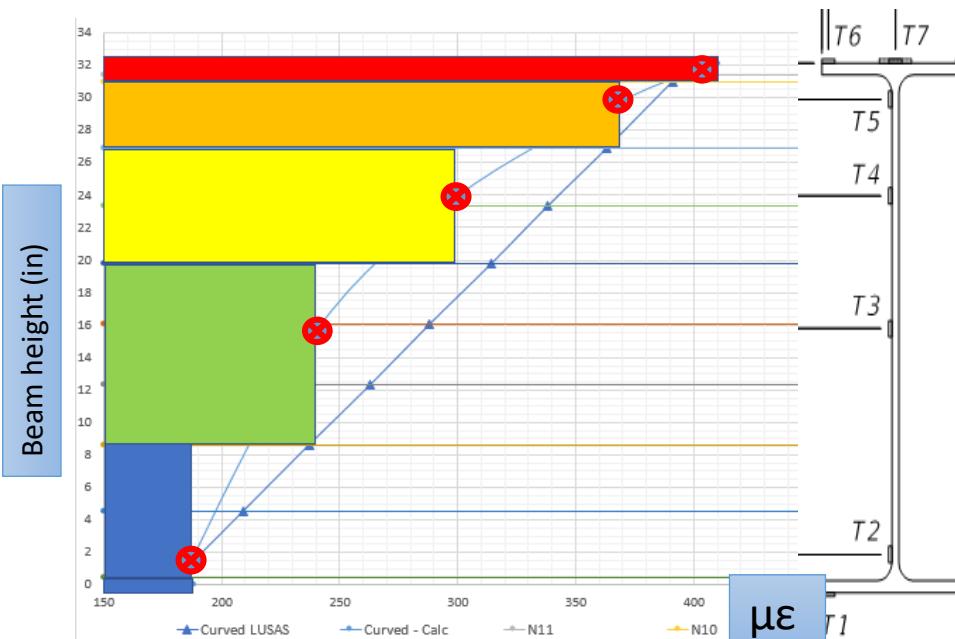
# Structural Analysis Model using LUSAS (Longitudinal Strains)

N-S B

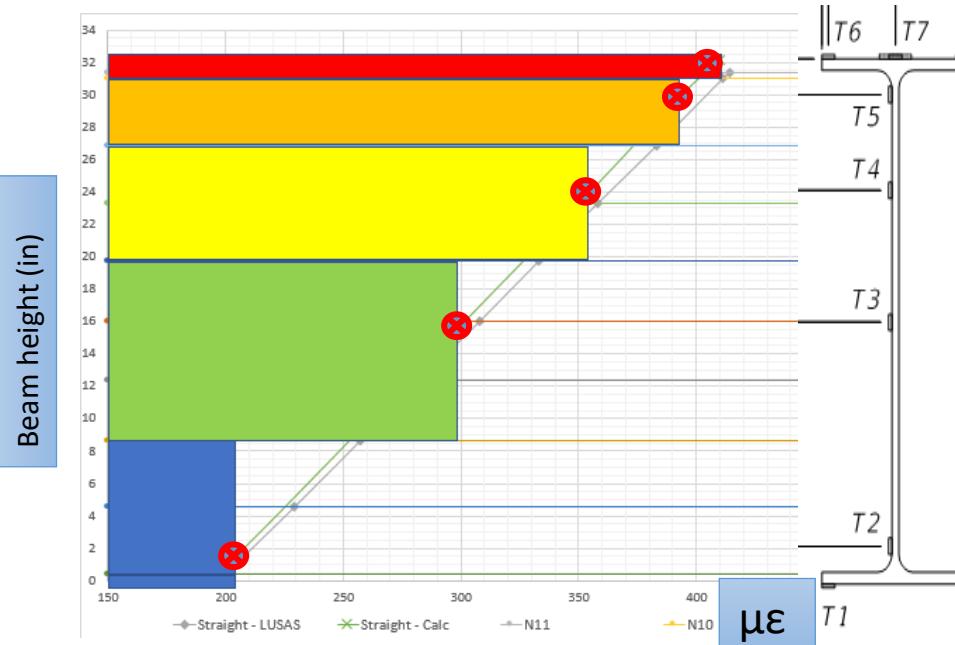


Figure 2

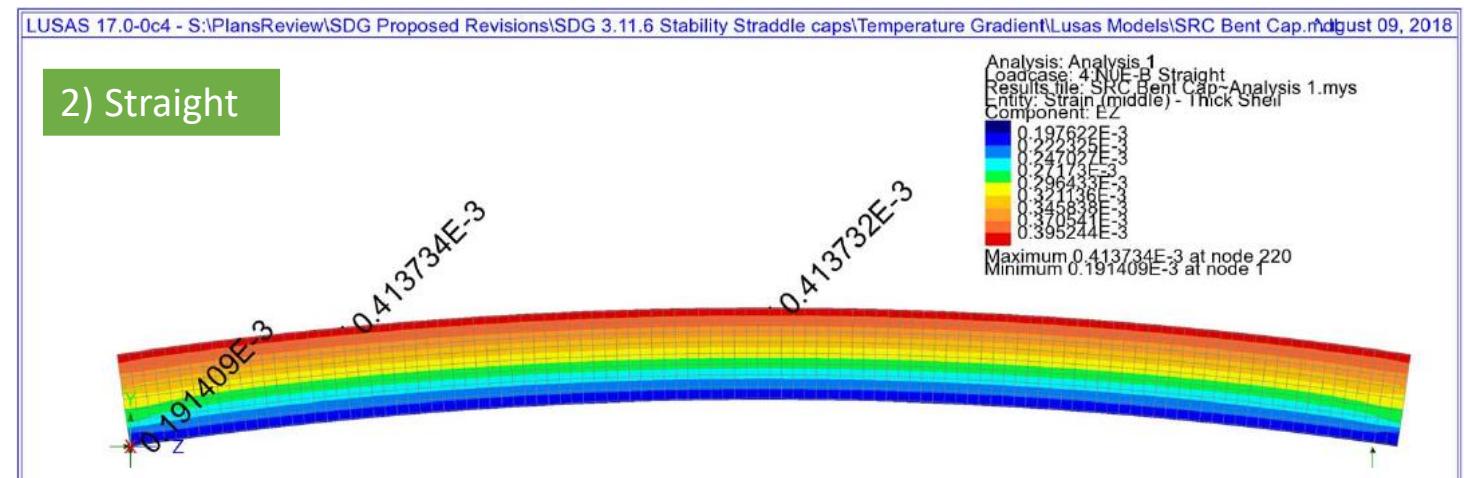
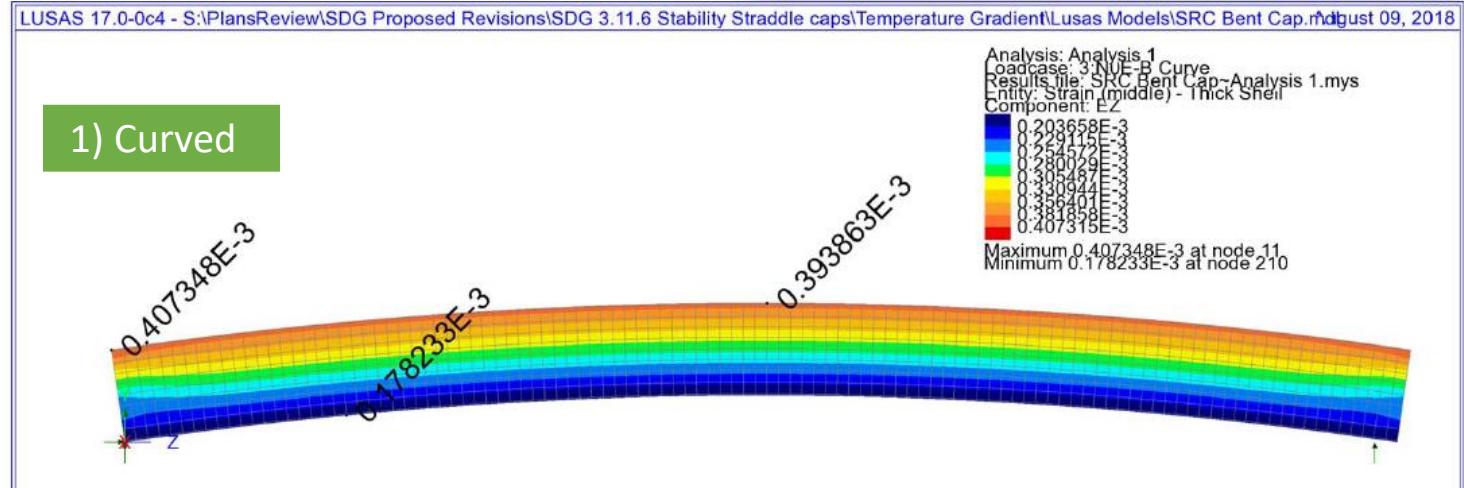
Condition B - Specimen Sides is Covered with Burlap for Entire Girder Length



$\mu\epsilon$



$\mu\epsilon$



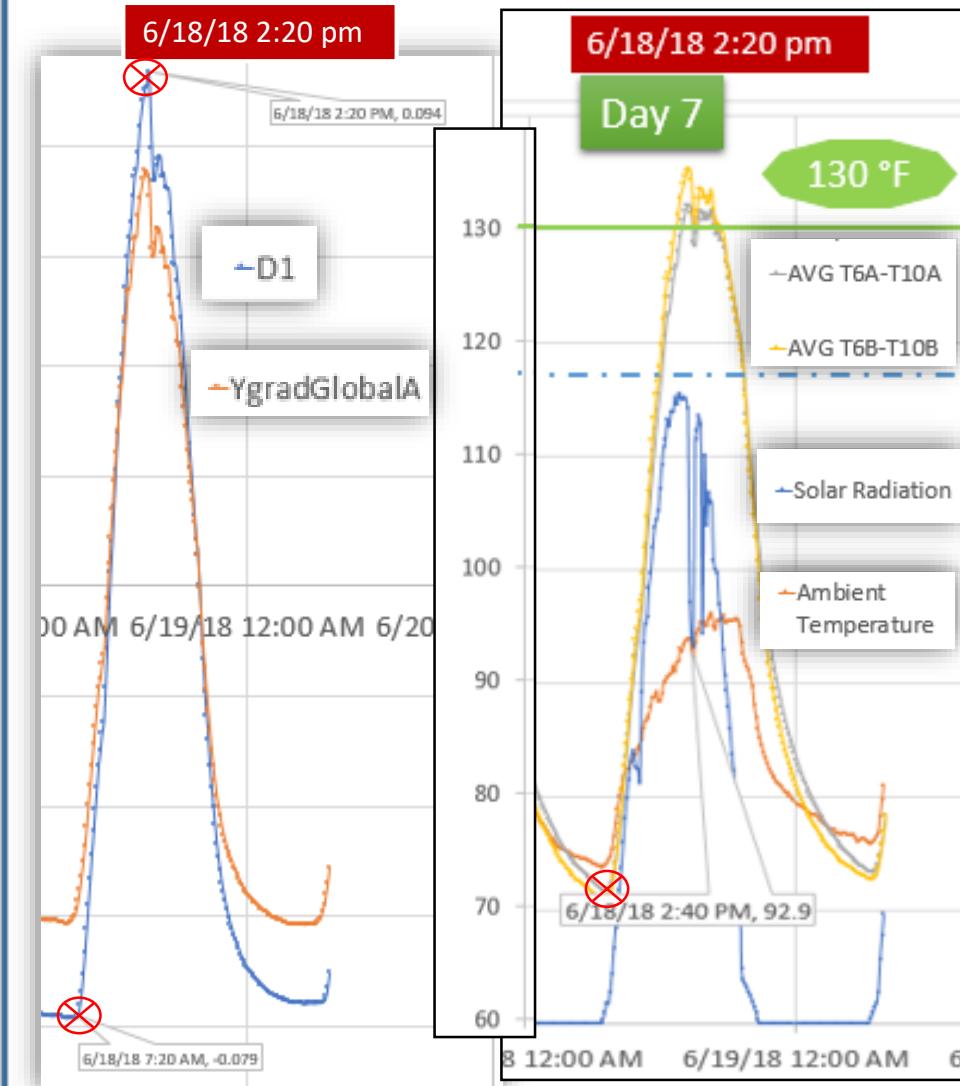
# Structural Analysis Model using LUSAS (Vertical Deflection)

N-S B



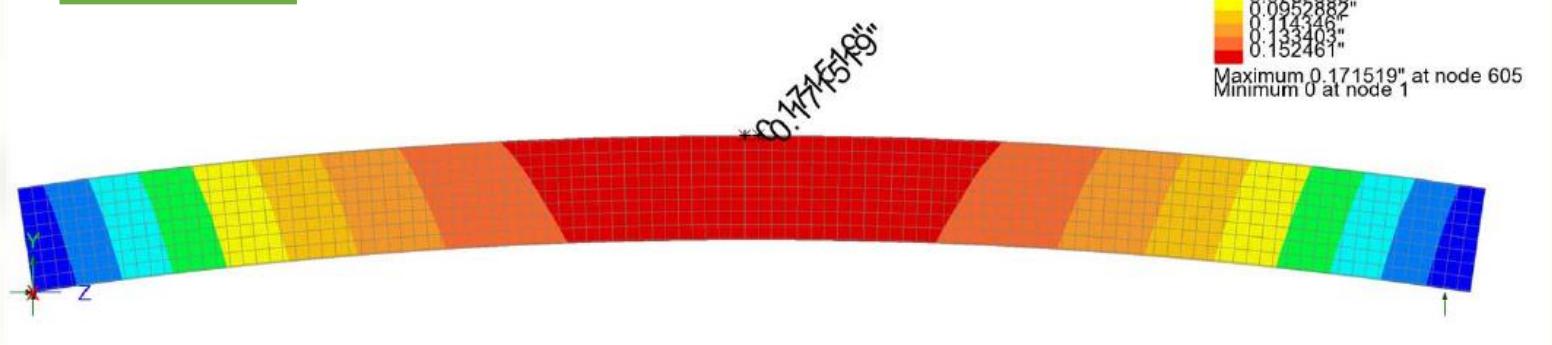
Figure 2

Condition B - Specimen Sides is Covered with Burlap for Entire Girder Length



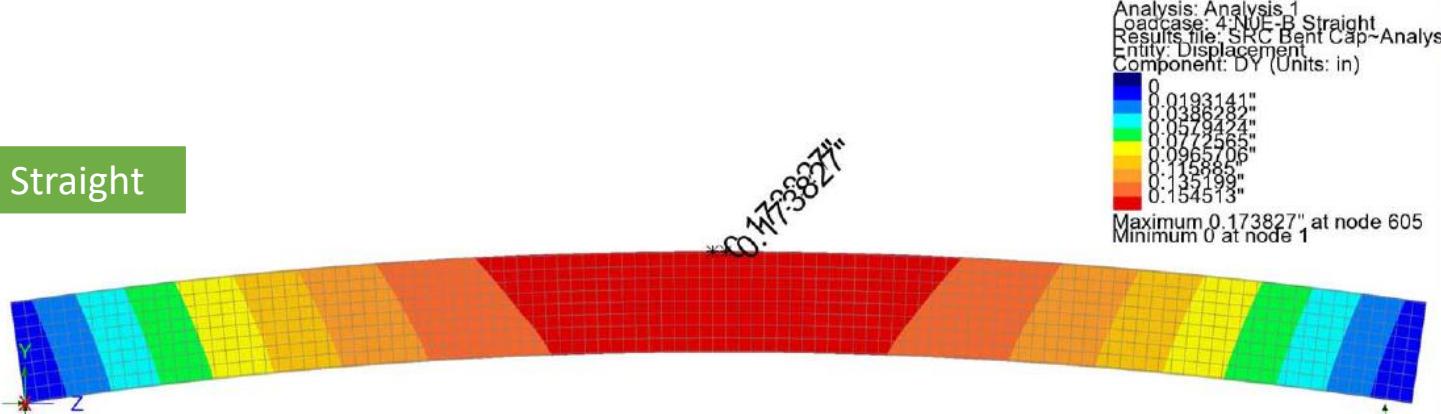
LUSAS 17.0-0c4 - S:\PlansReview\SDG Proposed Revisions\SDG 3.11.6 Stability Straddle caps\Temperature Gradient\Lusas Models\SRC Bent Cap.m0d August 02, 2018

1) Curved



LUSAS 17.0-0c4 - S:\PlansReview\SDG Proposed Revisions\SDG 3.11.6 Stability Straddle caps\Temperature Gradient\Lusas Models\SRC Bent Cap.m0d August 02, 2018

2) Straight



Testing on 6/18 2:20 pm.  
midspan displacement is:  
 $0.094 - (-0.079) = 0.173 (\sim 3/16")$

70°F was ambient/steel at early morning, not to be confused with 92°F ambient temperature at 2pm.

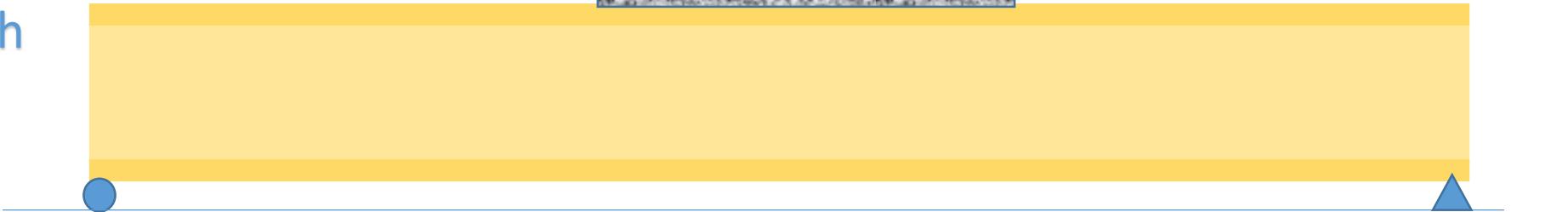
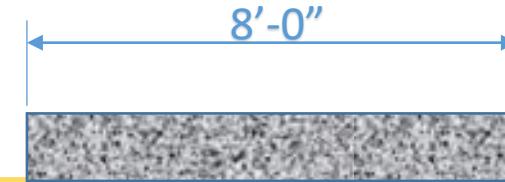
# N-S D

N-S D

7/9/18 7:40 AM

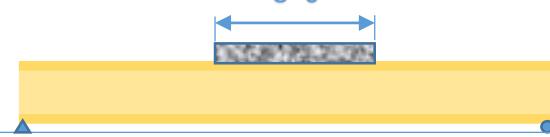
7/16/18 8:10 AM

D - Shaded top with  
concrete slab

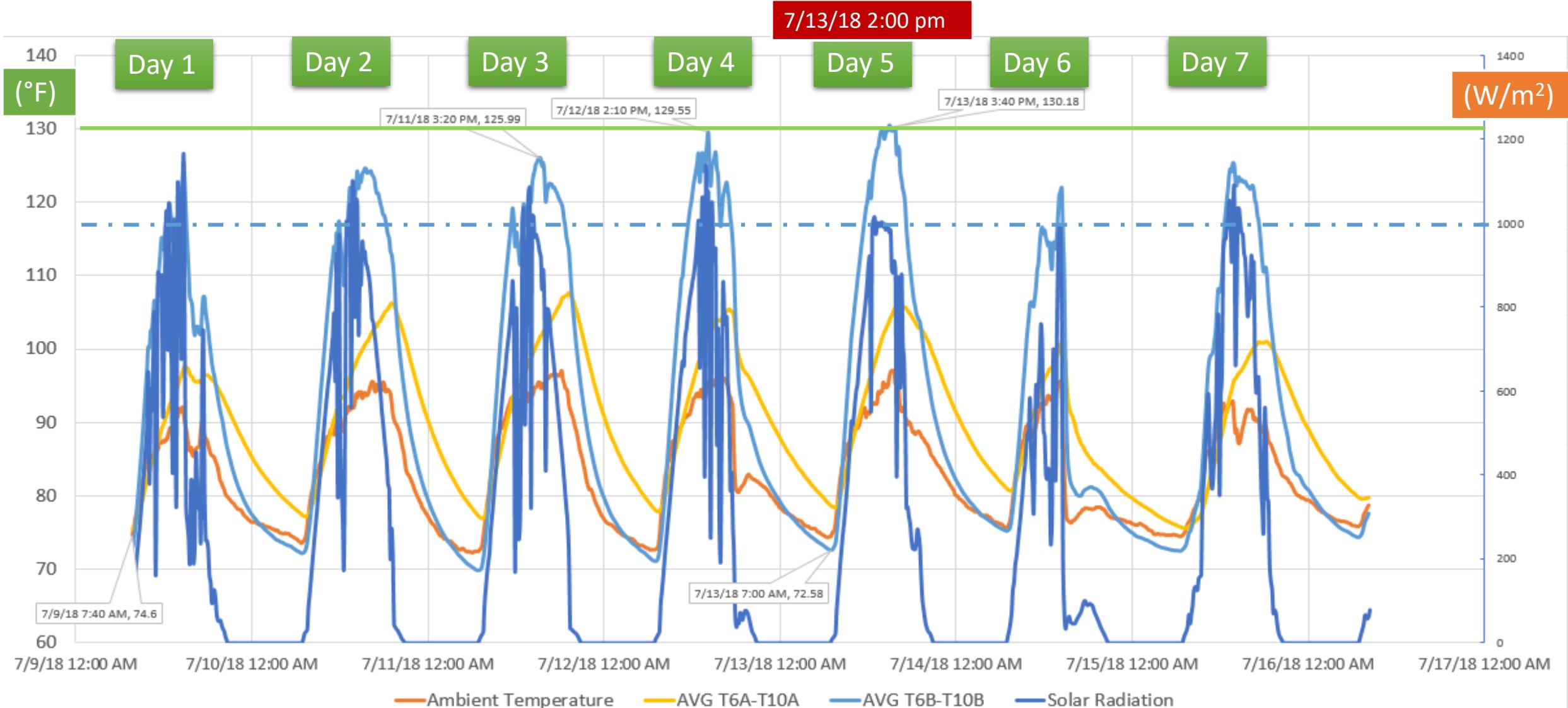


N-S D

8'-0"

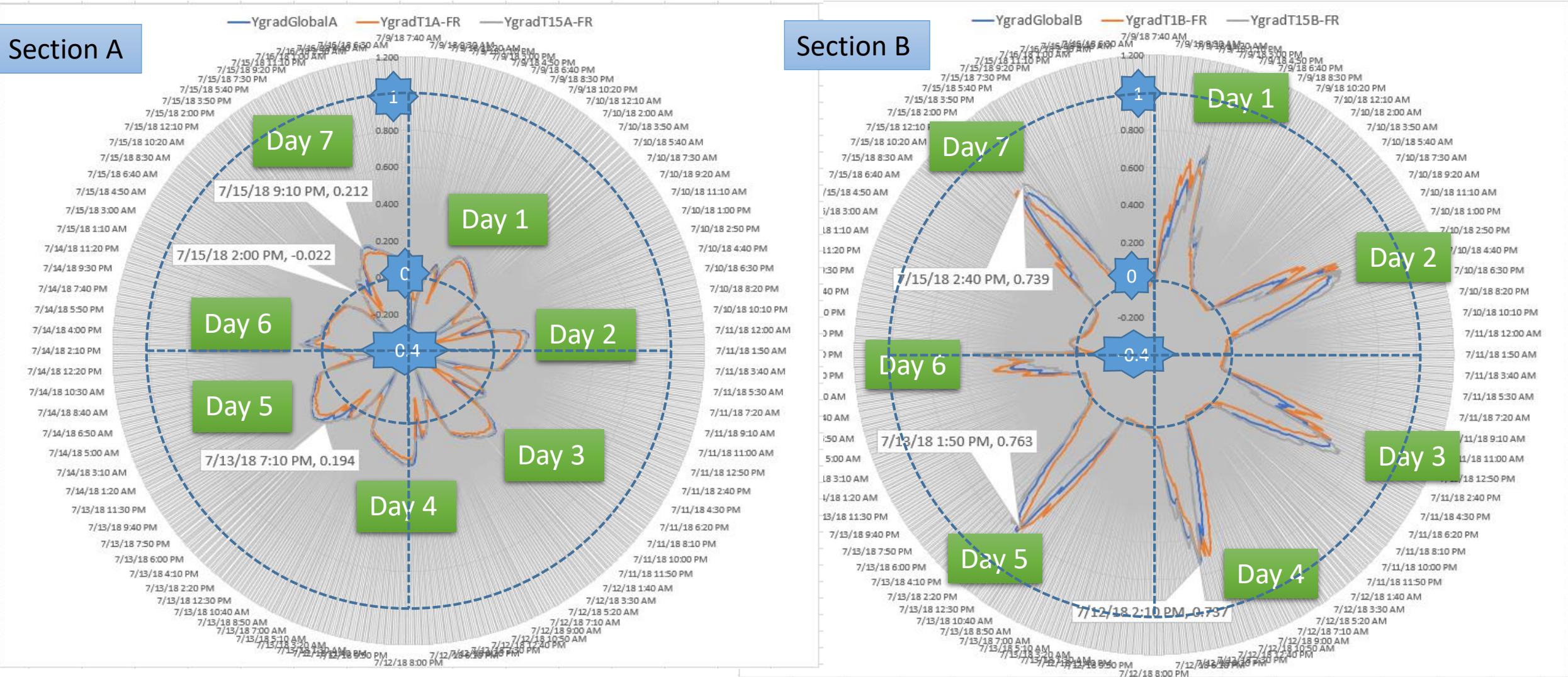
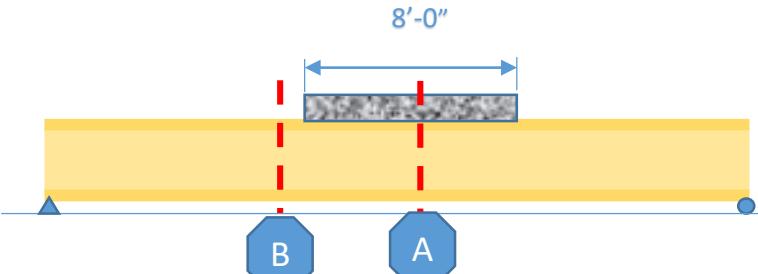


7/13/18 2:00 pm



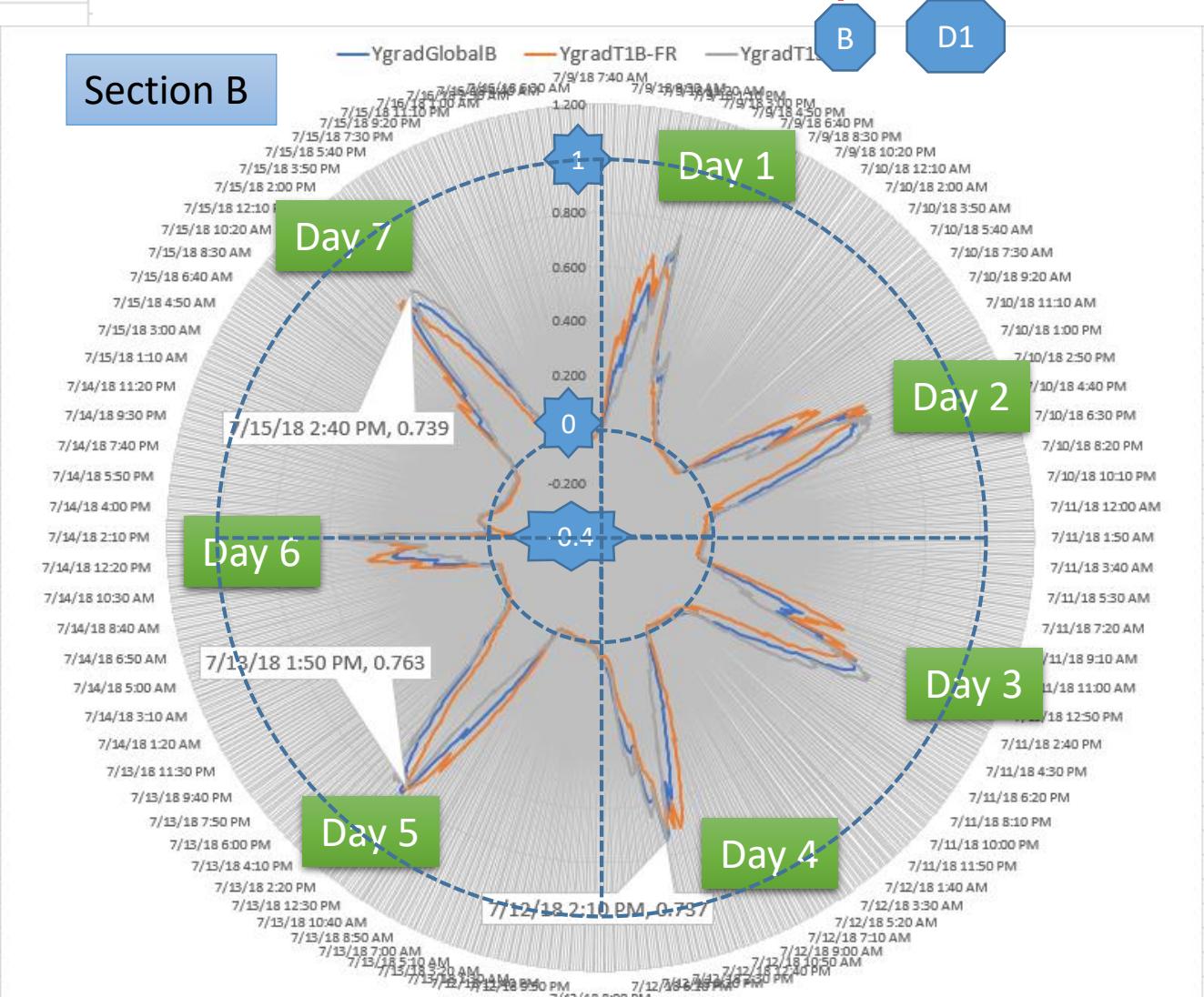
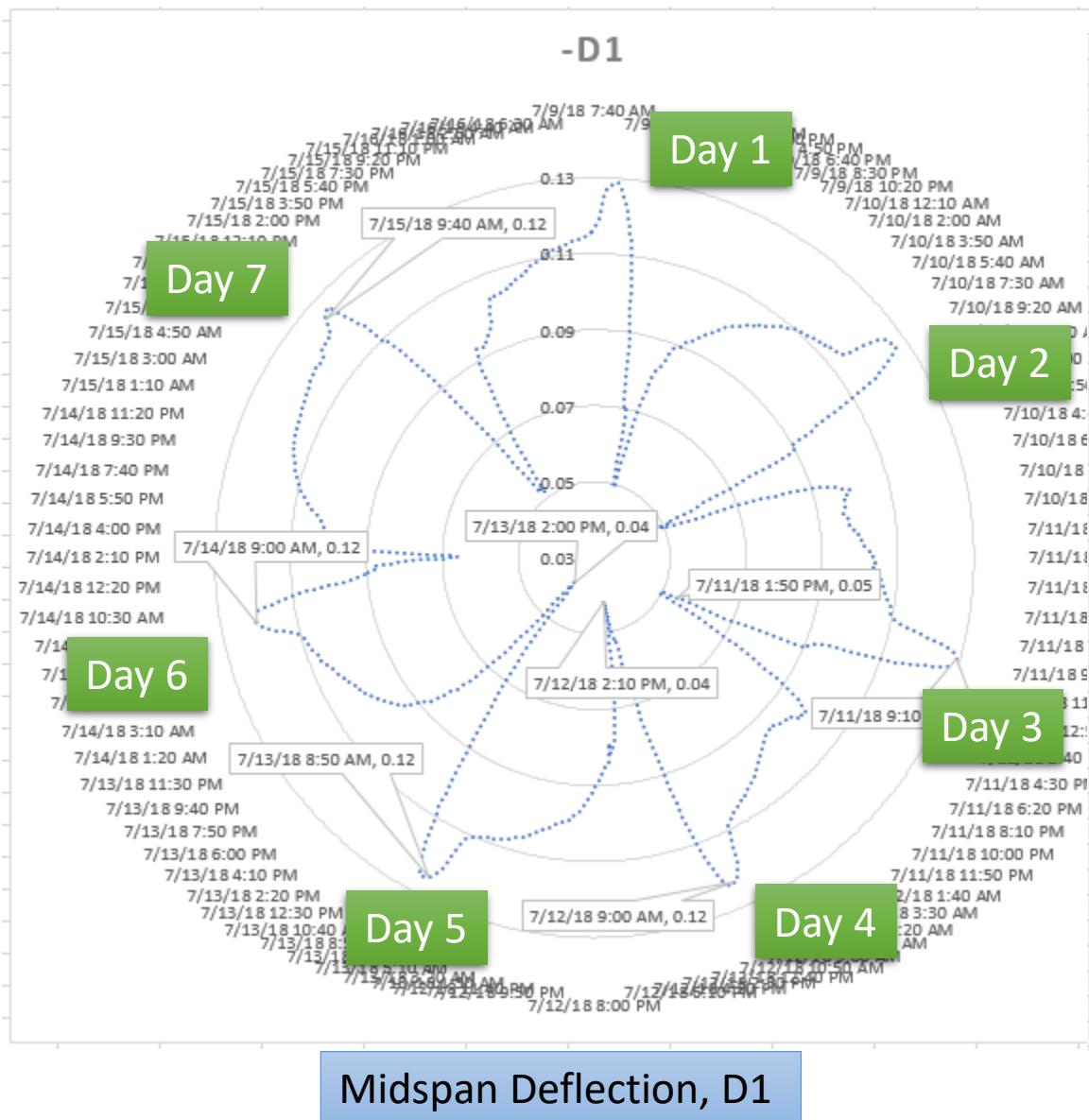
N-S D

Charts show 7 day testing period with temperature gradient for Global and Fixed Reference measure from top flange to bottom flange



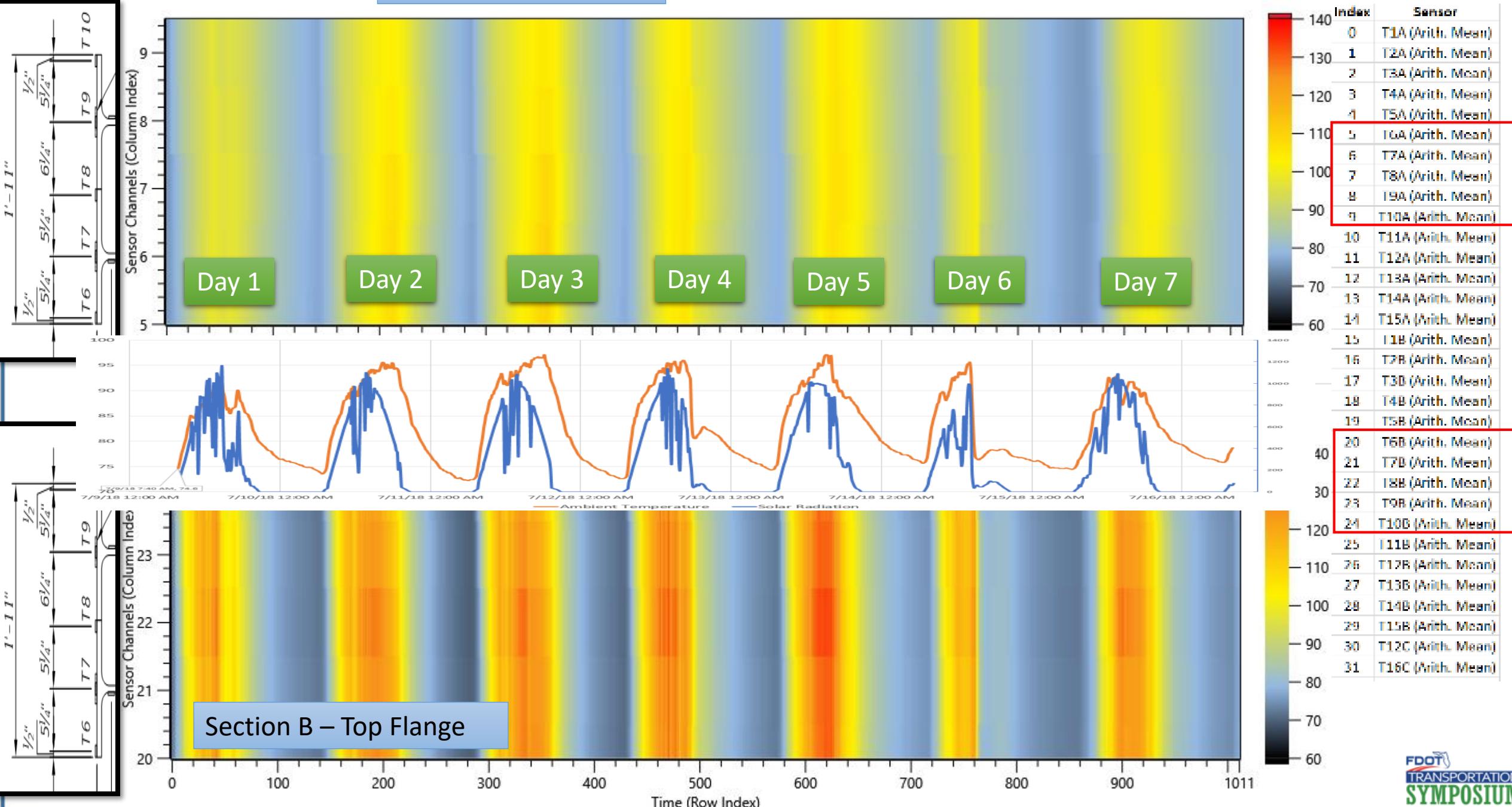
N-S D

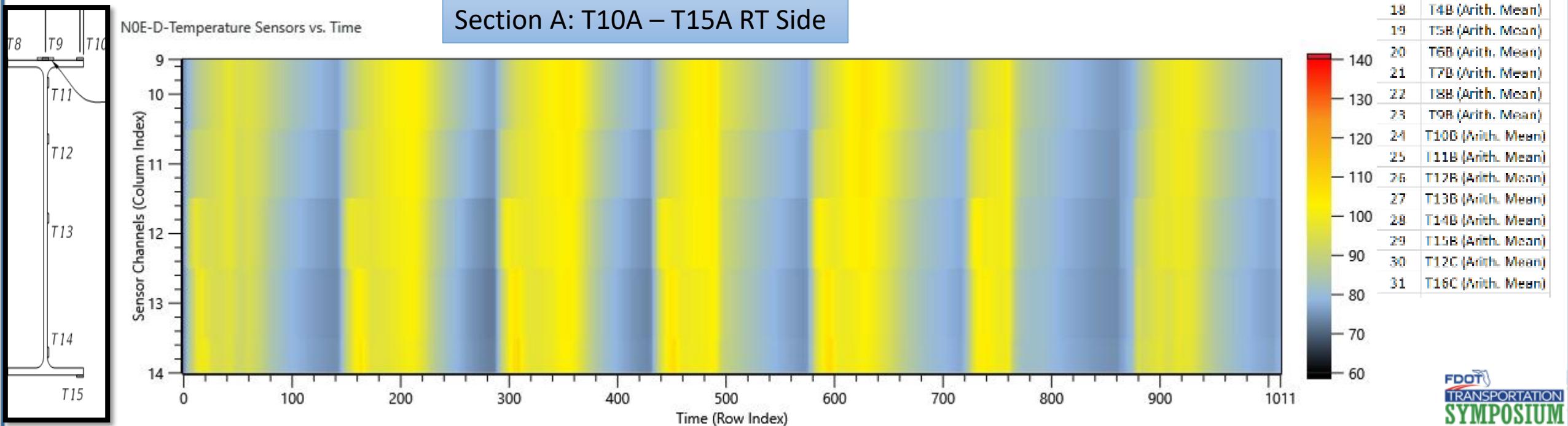
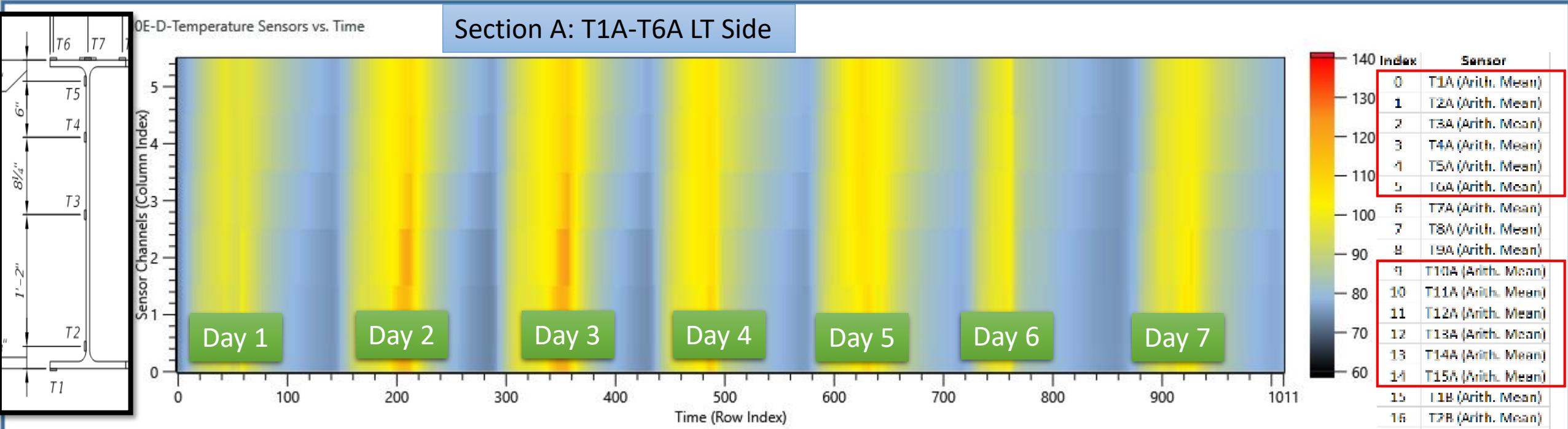
1<sup>st</sup> chart shows 7 day testing period for midspan displacement, D1

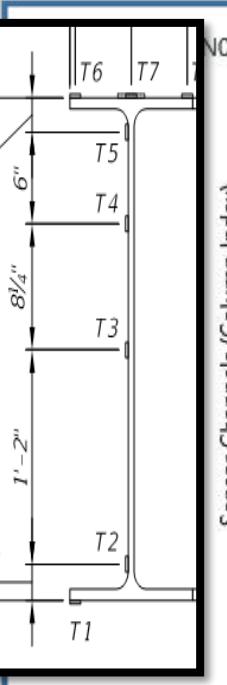


NOE-D-Temperature Sensors vs. Time

## Section A – Top Flange

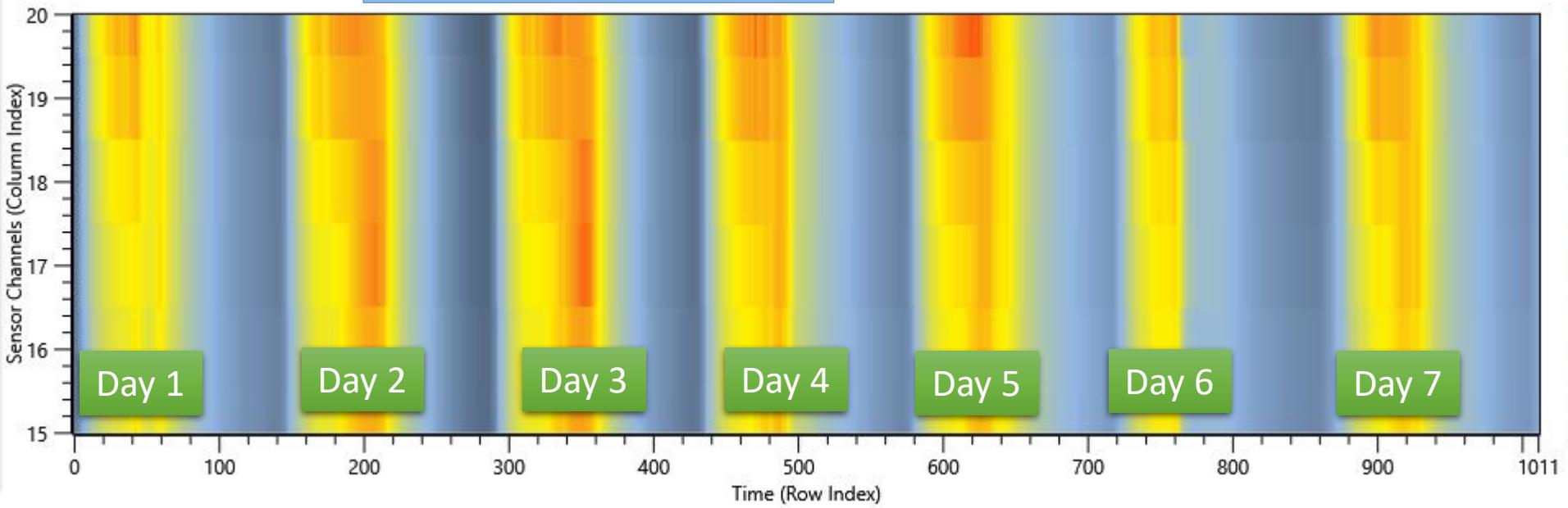






NOE-D-Temperature Sensors vs. Time

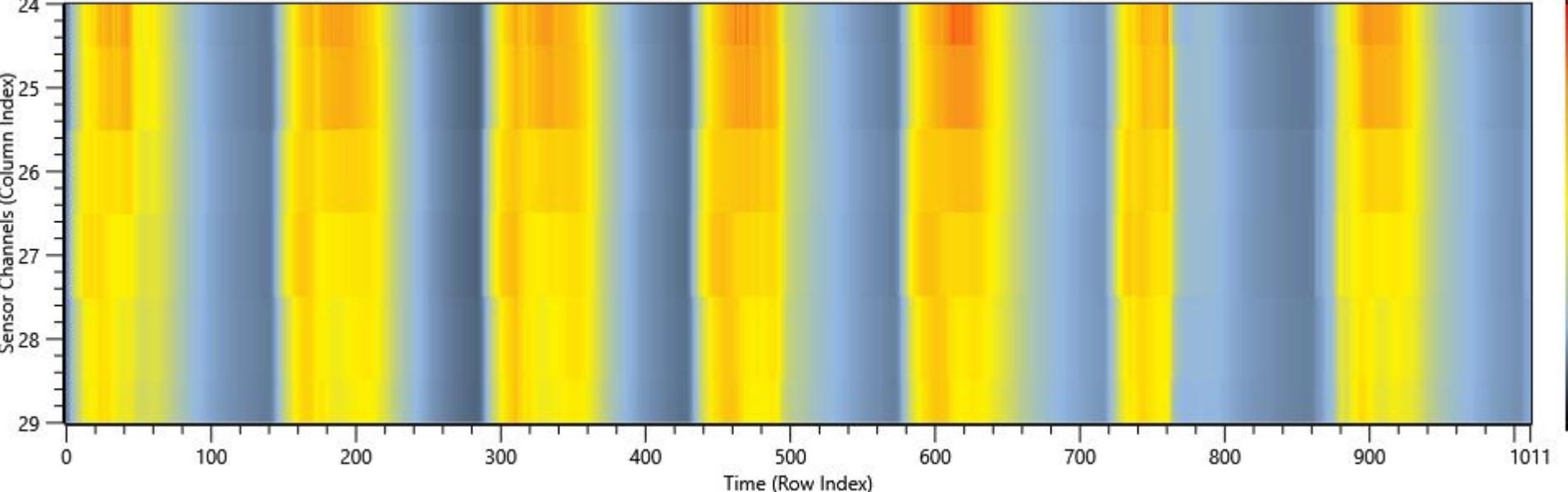
## Section B: T1B-T6B LT Side



Index	Sensor
0	T1A (Arith. Mean)
1	T2A (Arith. Mean)
2	T3A (Arith. Mean)
3	T4A (Arith. Mean)
4	T5A (Arith. Mean)
5	T6A (Arith. Mean)
6	T7A (Arith. Mean)
7	T8A (Arith. Mean)
8	T9A (Arith. Mean)
9	T10A (Arith. Mean)
10	T11A (Arith. Mean)
11	T12A (Arith. Mean)
12	T13A (Arith. Mean)
13	T14A (Arith. Mean)
14	T15A (Arith. Mean)
15	T1B (Arith. Mean)
16	T2B (Arith. Mean)
17	T3B (Arith. Mean)
18	T4B (Arith. Mean)
19	T5B (Arith. Mean)
20	T6B (Arith. Mean)

NOE-D-Temperature Sensors vs. Time

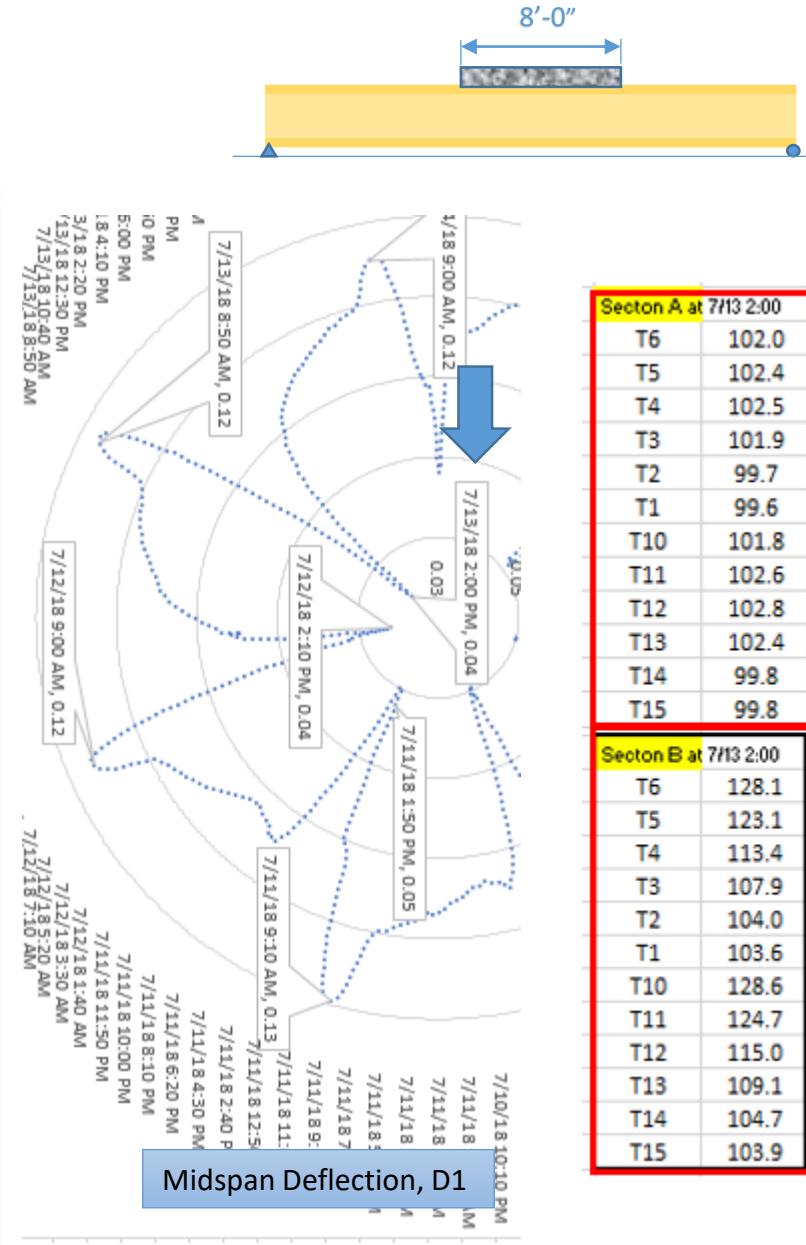
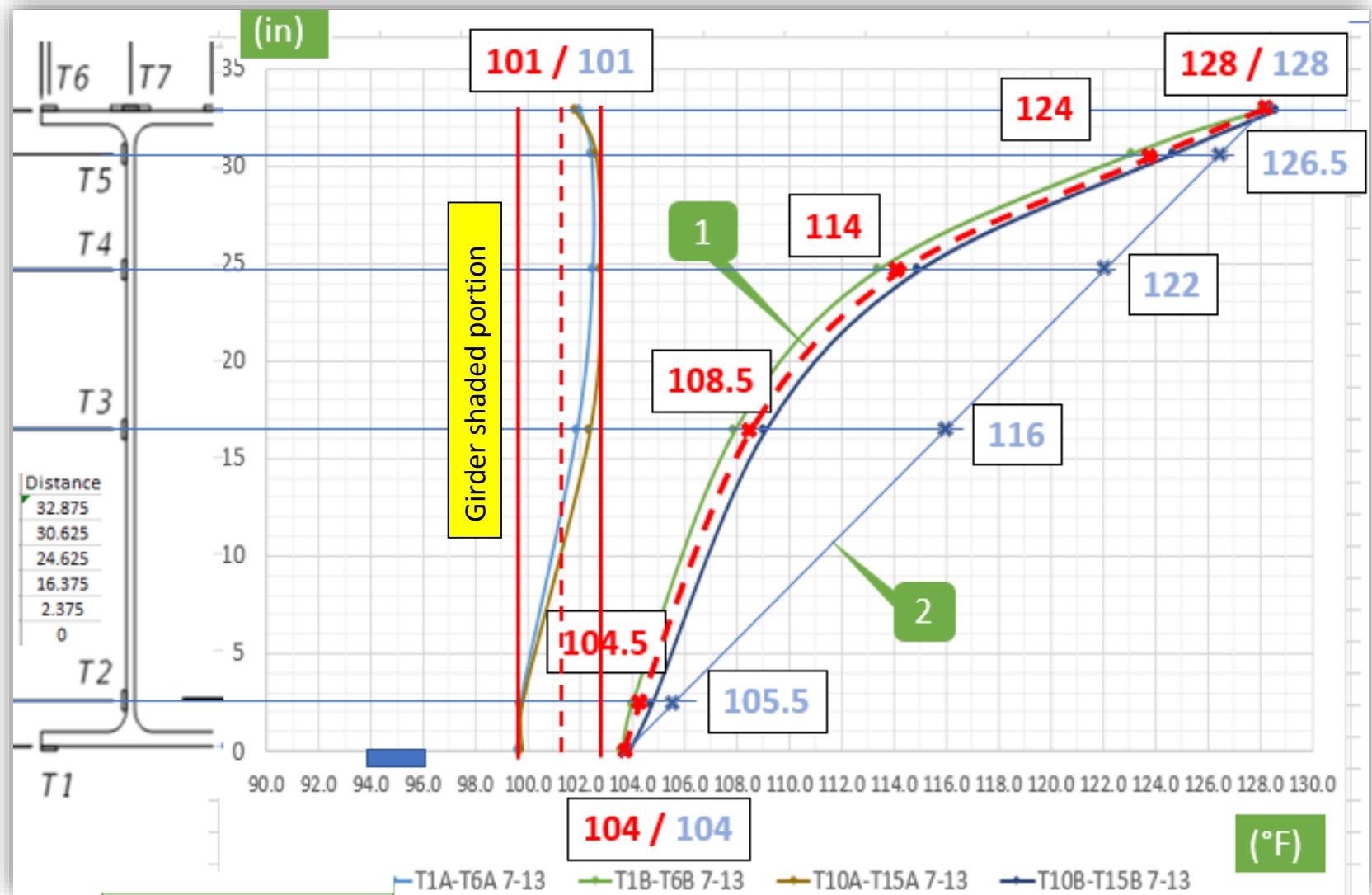
## Section B: T10B – T15B RT Side



Index	Sensor
24	T10B (Arith. Mean)
25	T11B (Arith. Mean)
26	T12B (Arith. Mean)
27	T13B (Arith. Mean)
28	T14B (Arith. Mean)
29	T15B (Arith. Mean)
30	T12C (Arith. Mean)
31	T16C (Arith. Mean)

N-S D

Chart shows Temperature Sensor readings for 7/13 2:00 pm occurring at Midspan Deflection



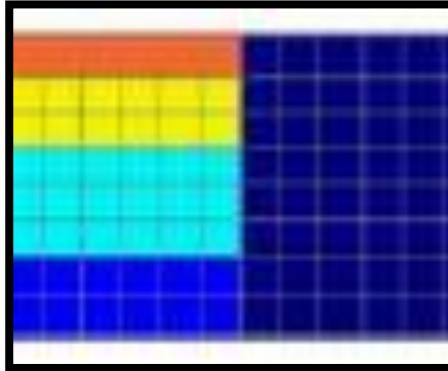
2 TG profiles were developed: 1) Curved (red), and 2) Straight (blue)

# Structural Analysis Model using LUSAS (Longitudinal Strains)

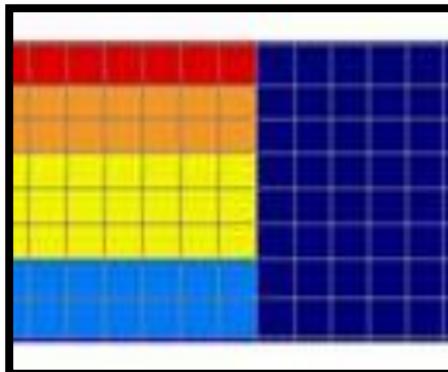
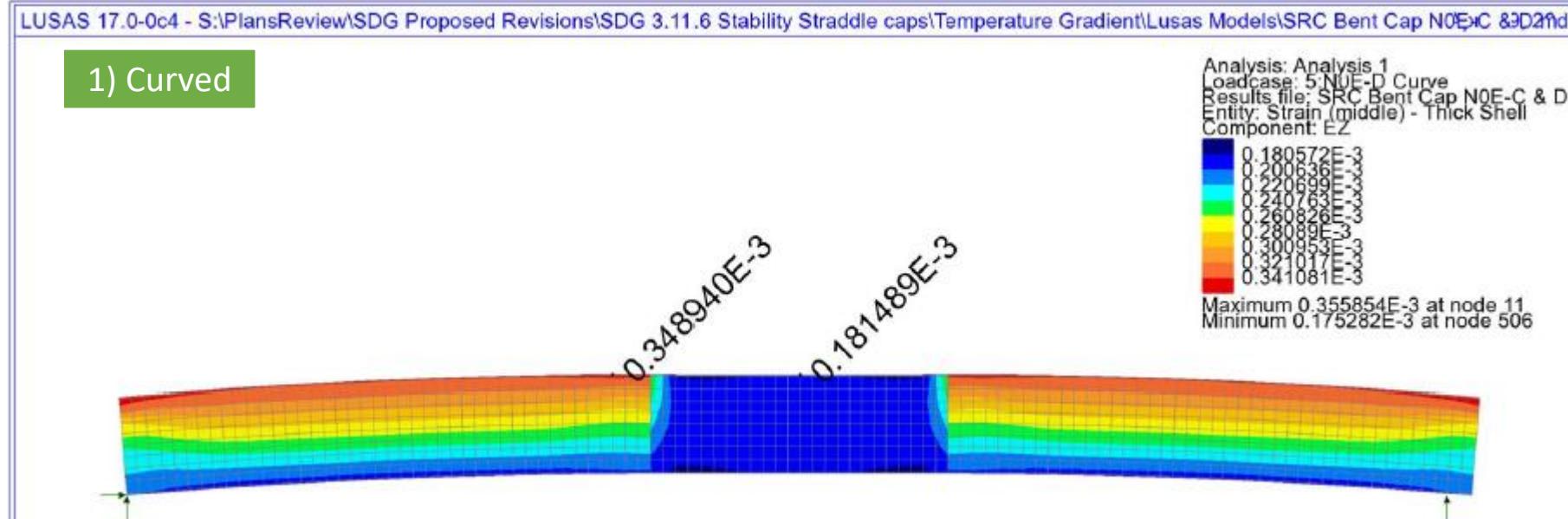
N-S D

8'-0"

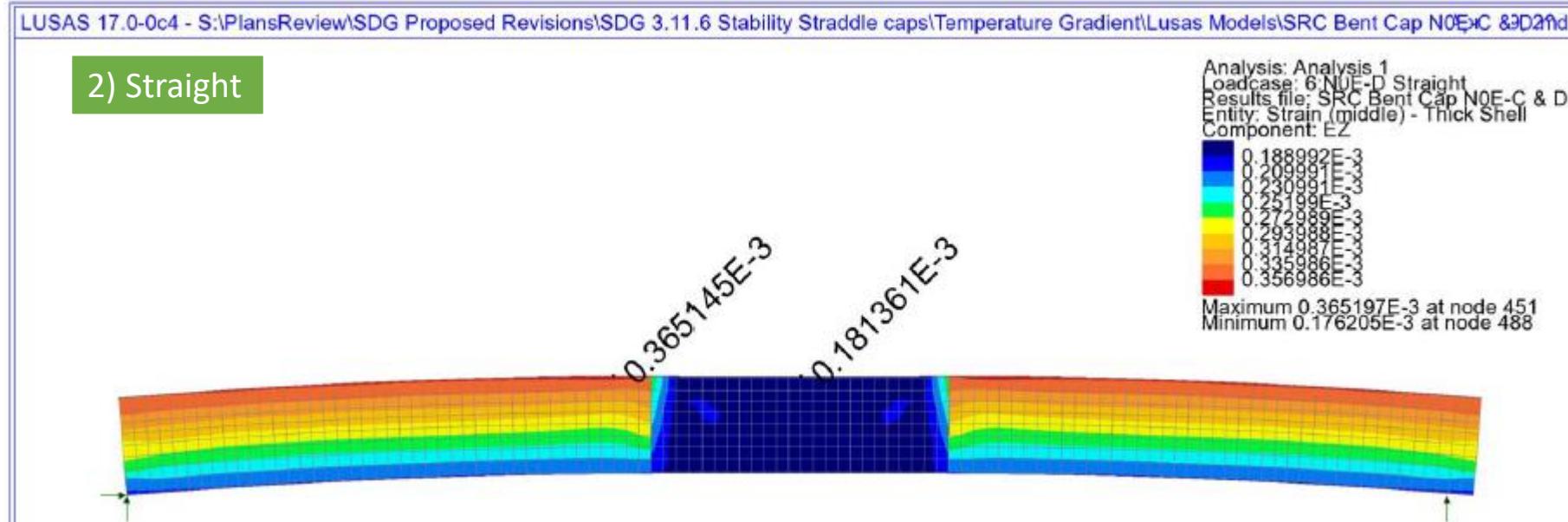
## LUSAS – Temperature Loading



1) Curved



2) Straight



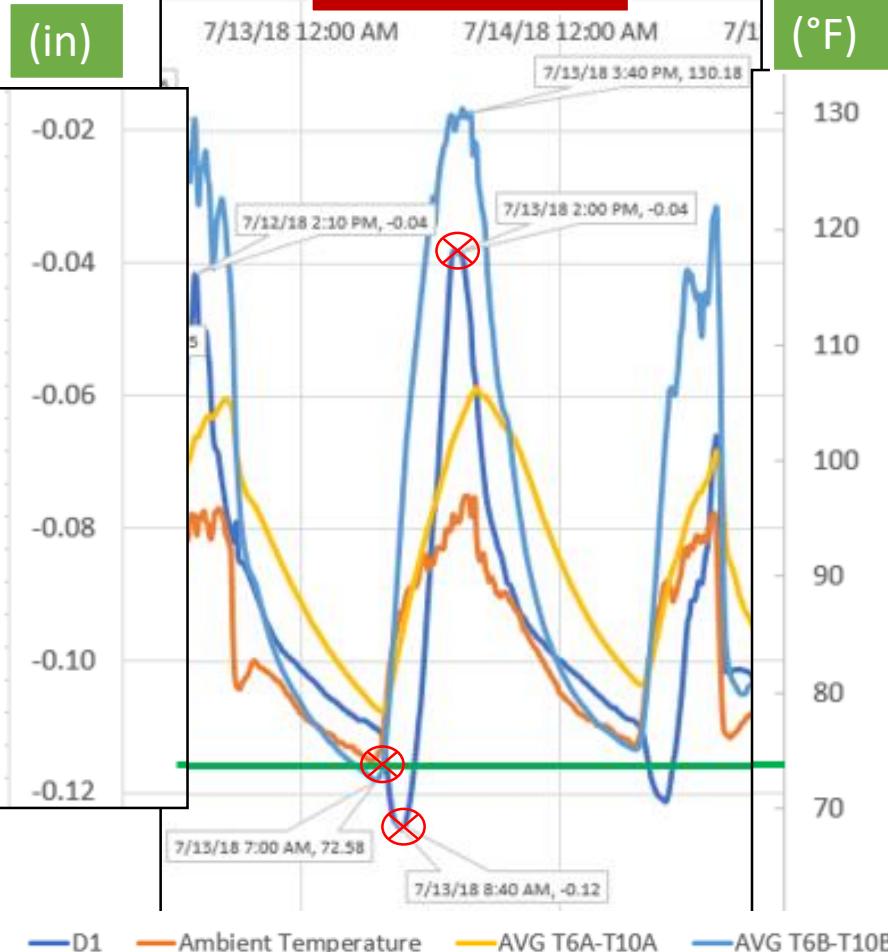
# Structural Analysis Model using LUSAS (Vertical Deflection)

N-S D

8'-0"

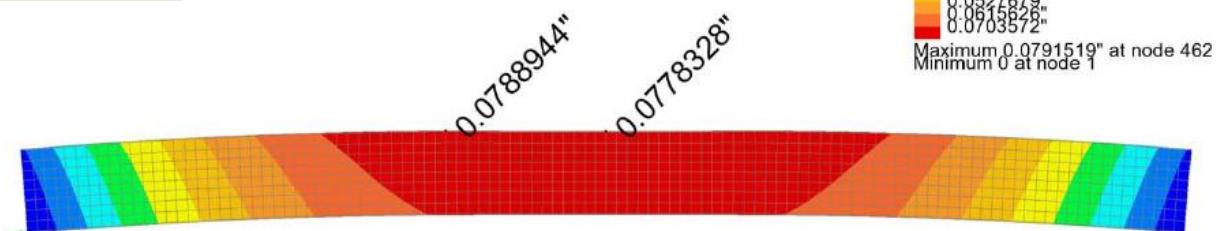
On 7/13/18 2:00 pm:  
midspan displacement would be  
 $= -0.04 - (-0.12)$   
 $= 0.08 (\sim 1/16")$  vs. 0.078 or 0.079 (LUSAS)

7/13/18 2:00 pm



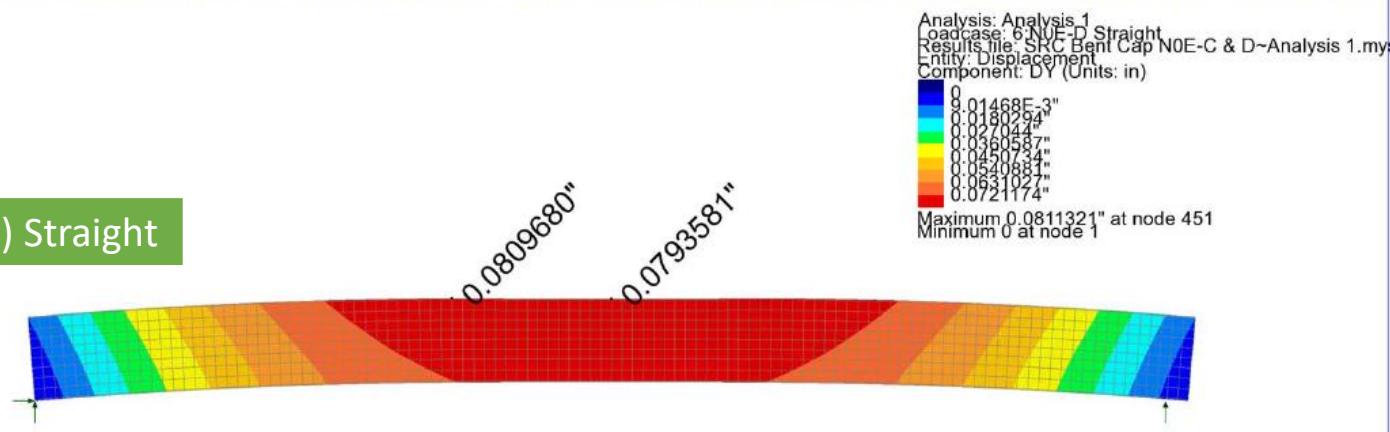
LUSAS 17.0-0c4 - S:\PlansReview\SDG Proposed Revisions\SDG 3.11.6 Stability Straddle caps\Temperature Gradient\Lusas Models\SRC Bent Cap N0E-C & D~Analysis 1.mys

1) Curved



LUSAS 17.0-0c4 - S:\PlansReview\SDG Proposed Revisions\SDG 3.11.6 Stability Straddle caps\Temperature Gradient\Lusas Models\SRC Bent Cap N0E-C & D~Analysis 1.mys

2) Straight



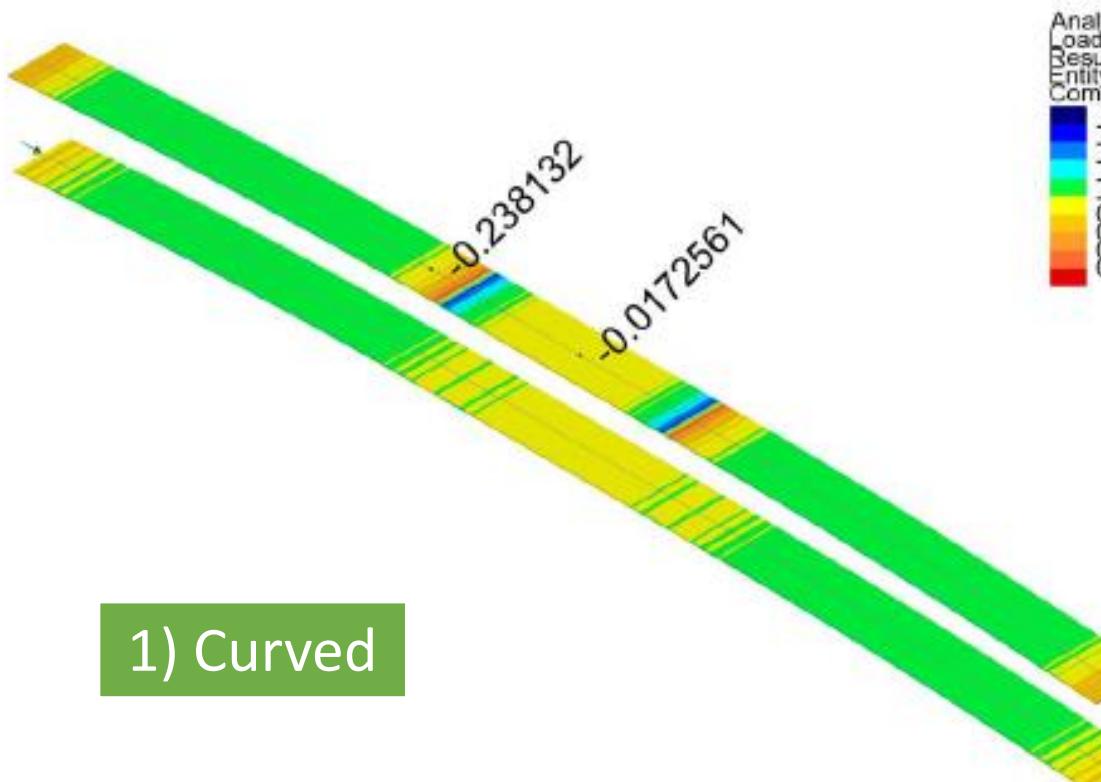
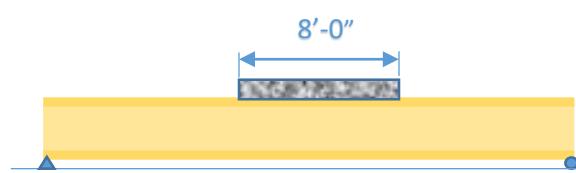
73°F was ambient/steel at early morning, not to be confused with 94°F ambient temperature at 2pm.

N-S D

## Structural Analysis Model using LUSAS (stresses)

8'-0"

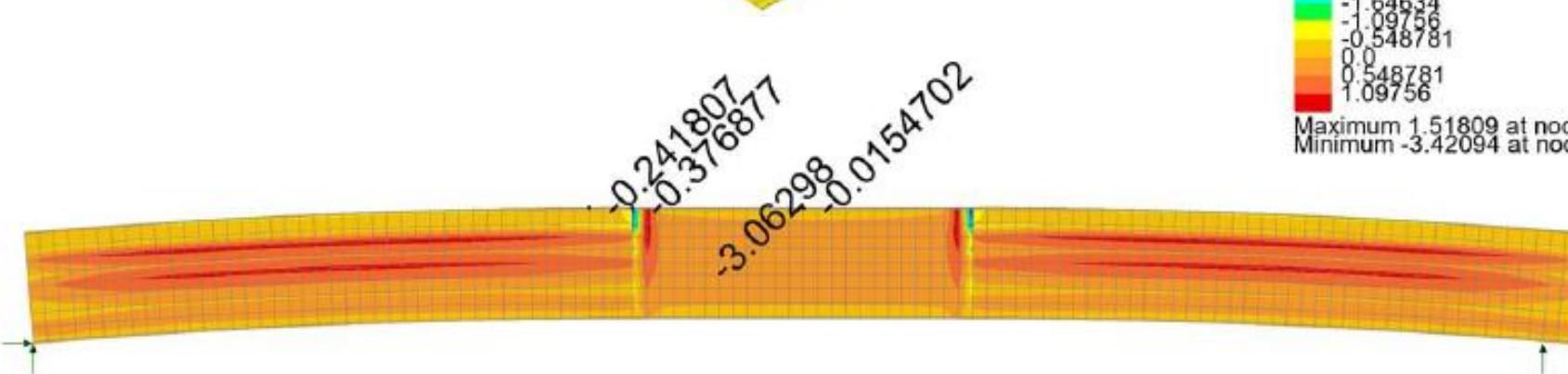
30' 0" - 30' 0"



1) Curved

Analysis: Analysis 1  
Loadcase: 5-NUE-D Curve  
Results file: SRC Bent Cap N0E-C & D-  
Entity: Stress - Thick 3D Beam  
Component: Sx(Fx, Mz) (Units: kip/in<sup>2</sup>)

A vertical color bar representing stress values for the Sx(Fx, Mz) component. The scale ranges from -0.866064 (dark blue) to 0.519638 (red). Intermediate values are -0.692851, -0.519638, -0.346426, -0.173213, 0.0, 0.173213, 0.346426, and 0.519638.



Analysis: Analysis 1  
Loadcase: 5-NUE-D Curve  
Results file: SRC Bent Cap N0E-C & D-  
Entity: Stress (middle) - Thick Shell  
Component: S2 (Units: kip/in<sup>2</sup>)

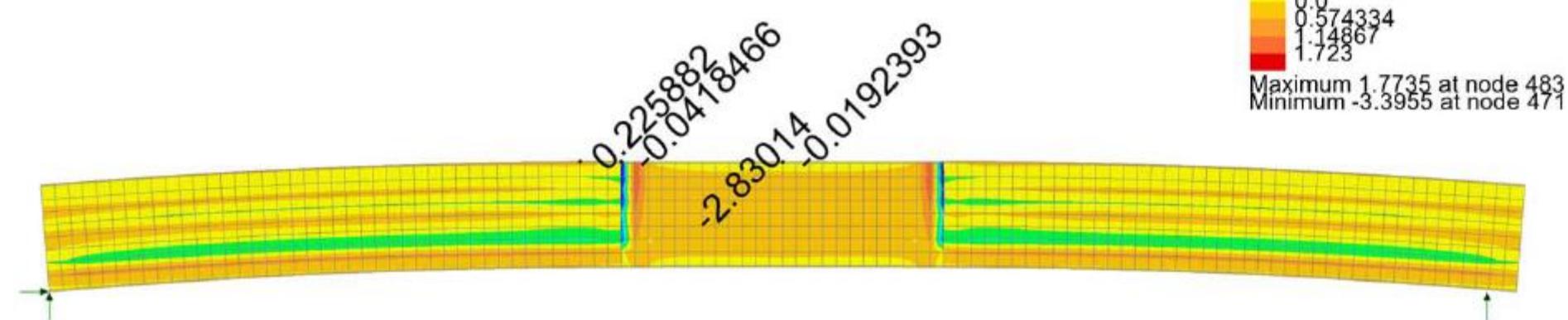
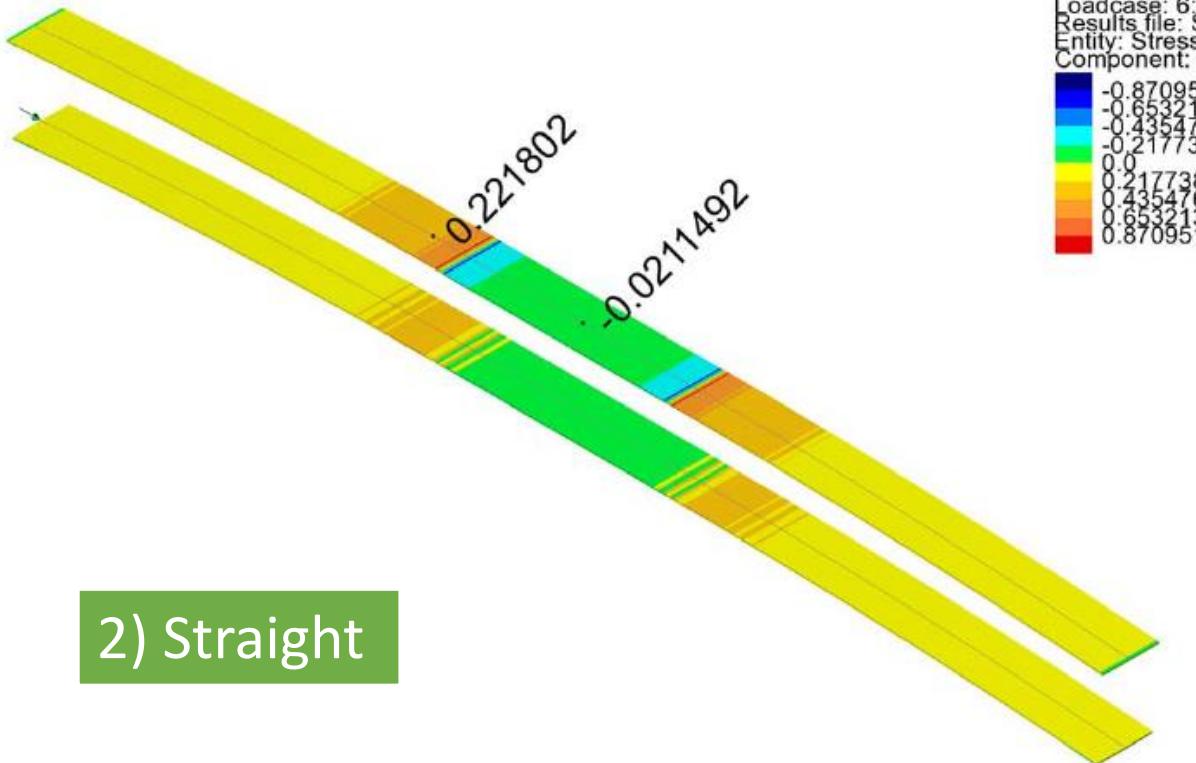
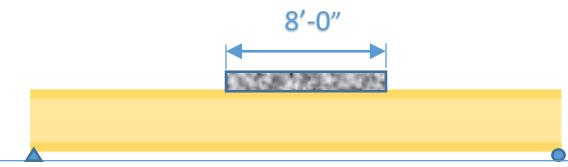
A vertical color bar representing stress values for the S2 component. The scale ranges from -3.29269 (dark blue) to 1.09756 (red). Intermediate values are -2.7439, -2.19512, -1.64634, -1.09756, -0.548781, 0.0, 0.548781, and 1.09756.

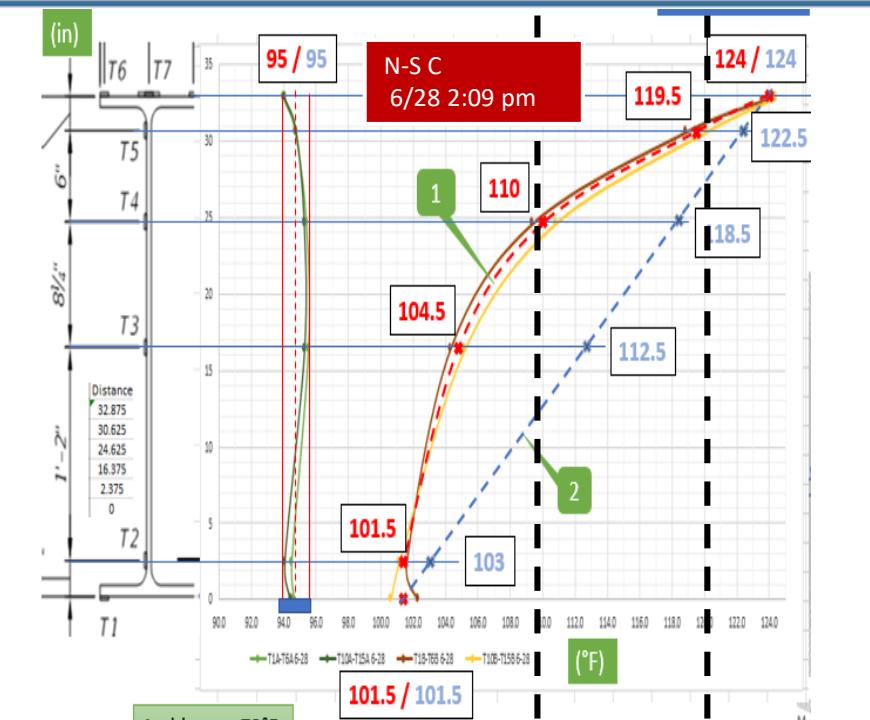
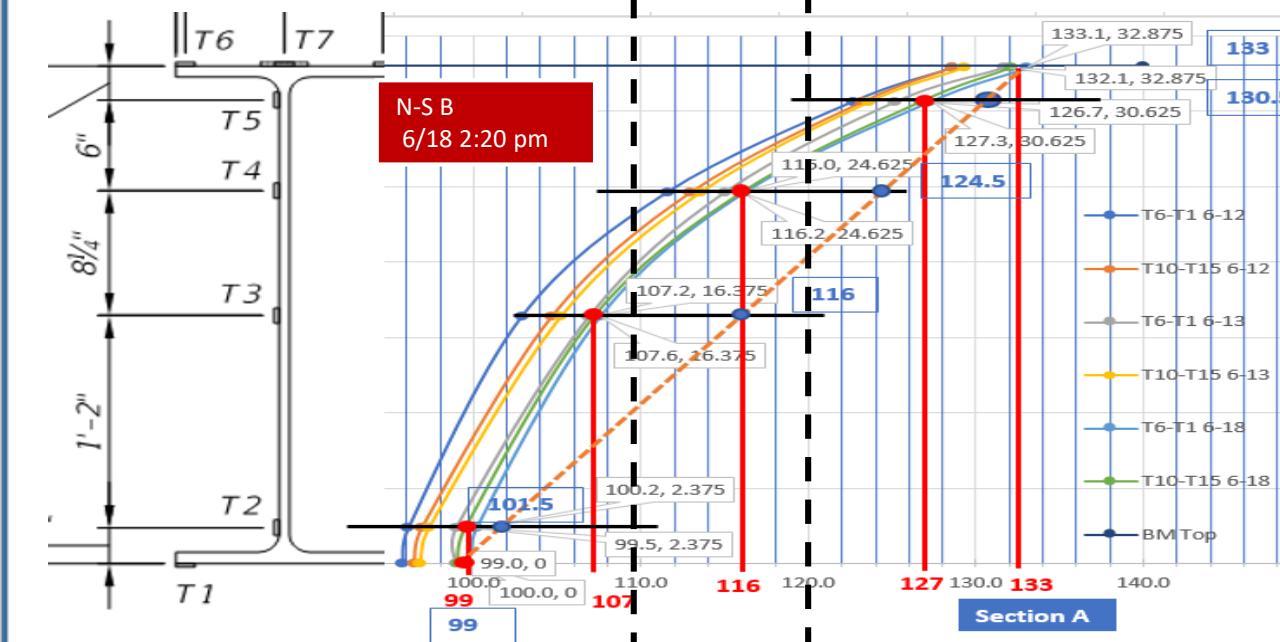
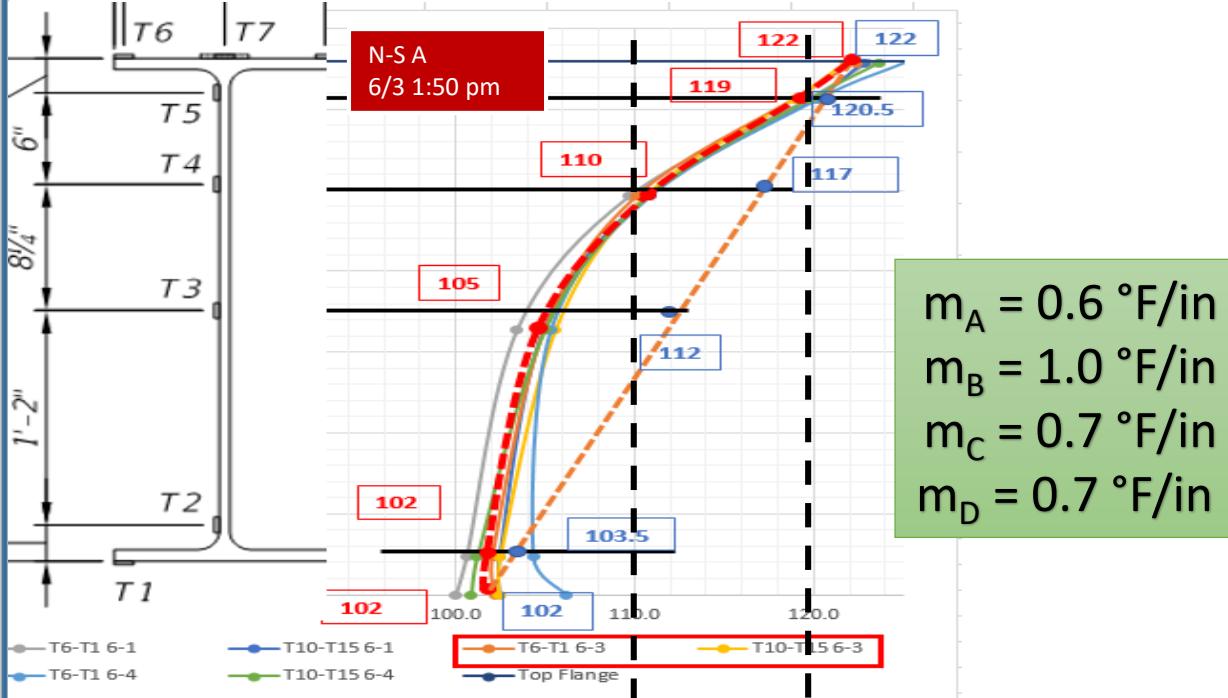
Maximum 1.51809 at node 483  
Minimum -3.42094 at node 472

N-S D

## Structural Analysis Model using LUSAS (stresses)

8'-0"



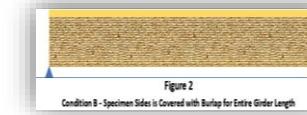


**N-S A-rev1**

**N-S B**

**N-S C**

**N-S D**



# E-W D

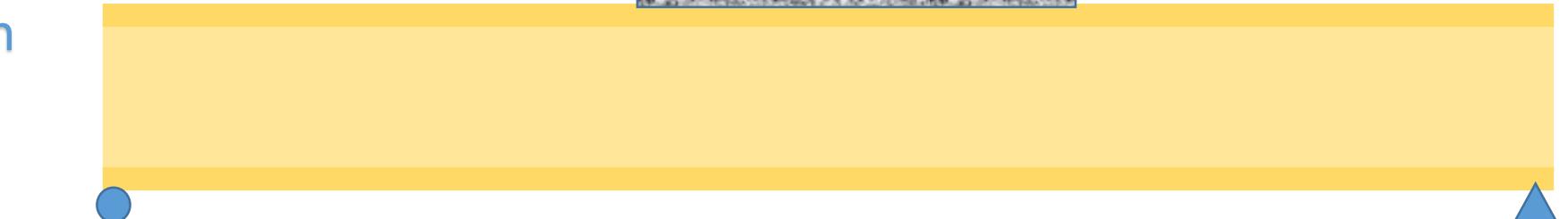
E-W D

4/25/19 8:20 AM

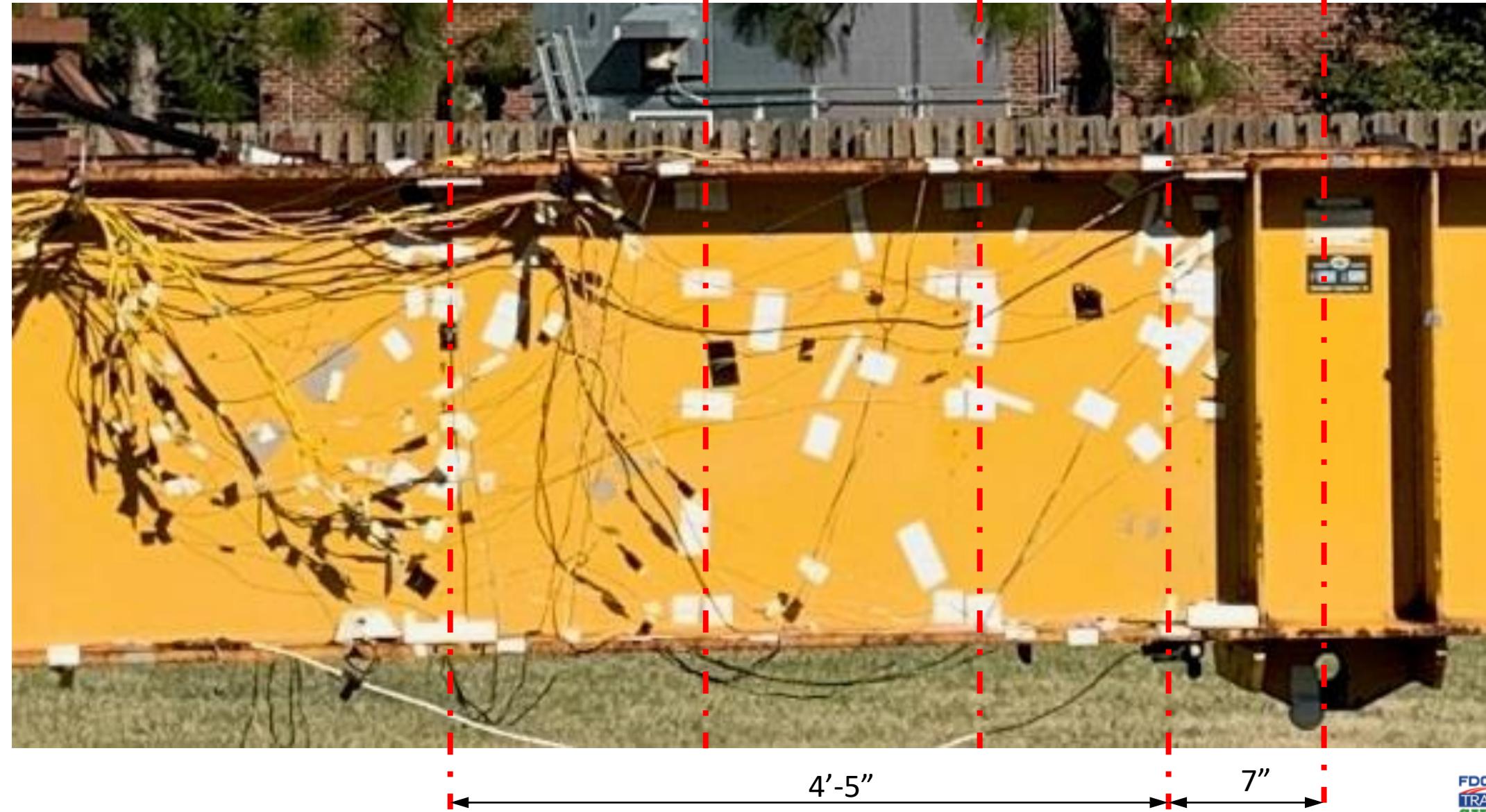
5/1/19 4:10 PM

8'-0"

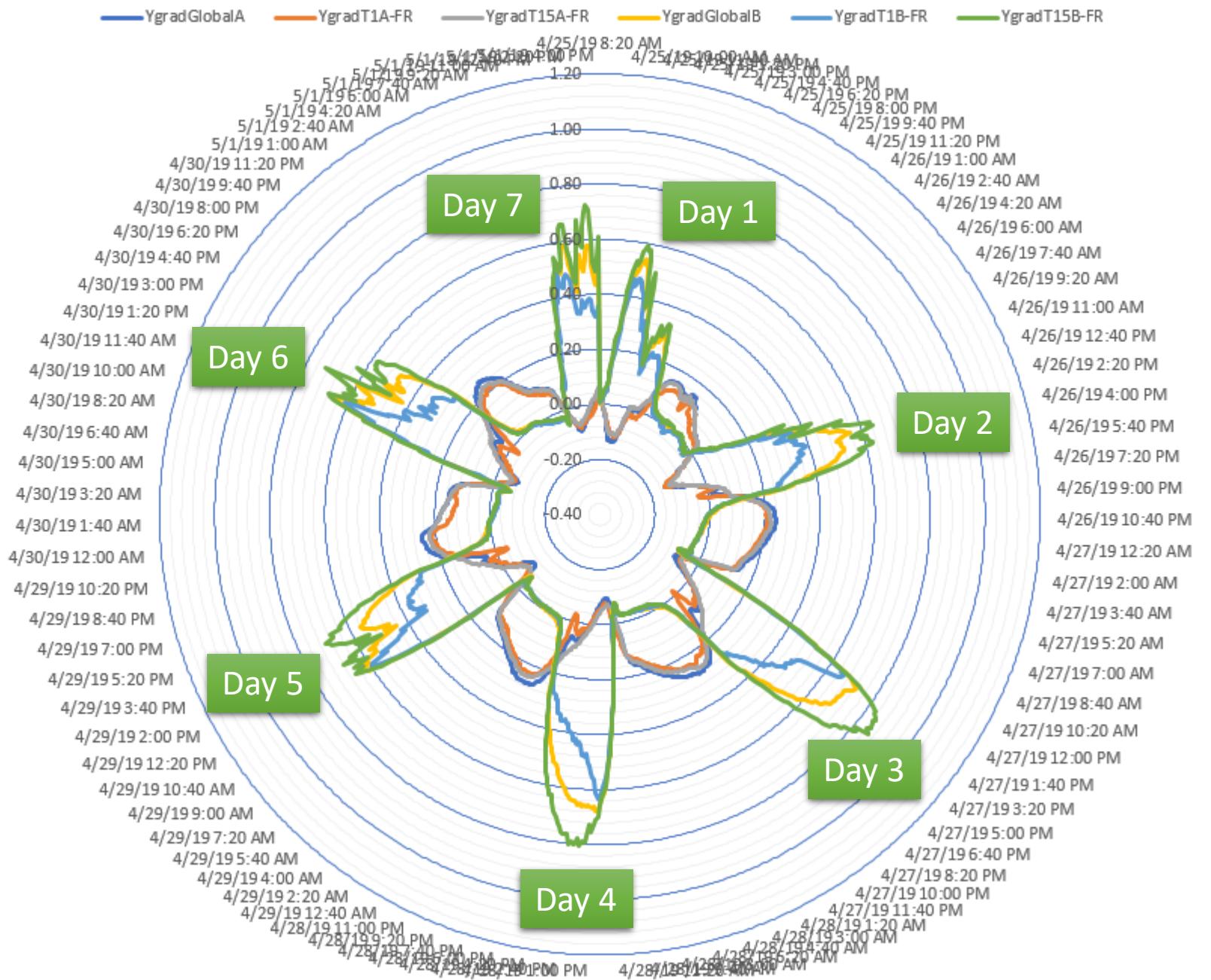
4- Shaded top with  
concrete slab



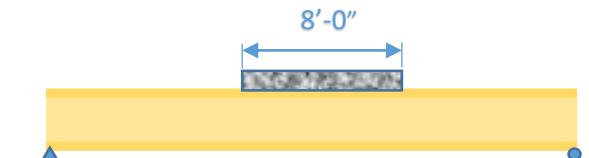
# New Sections D & E





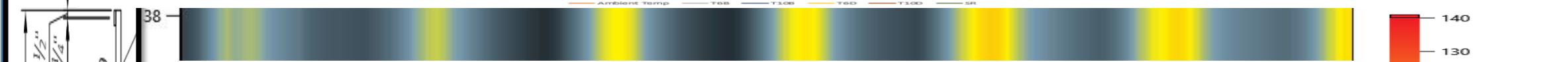
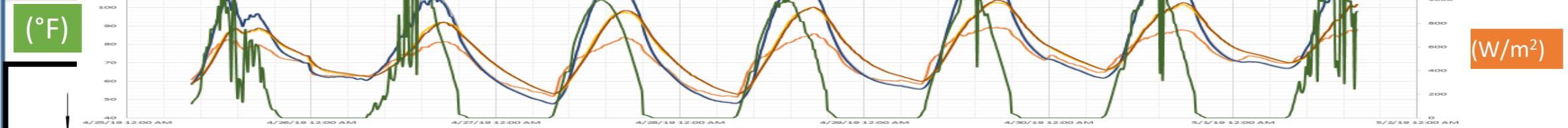
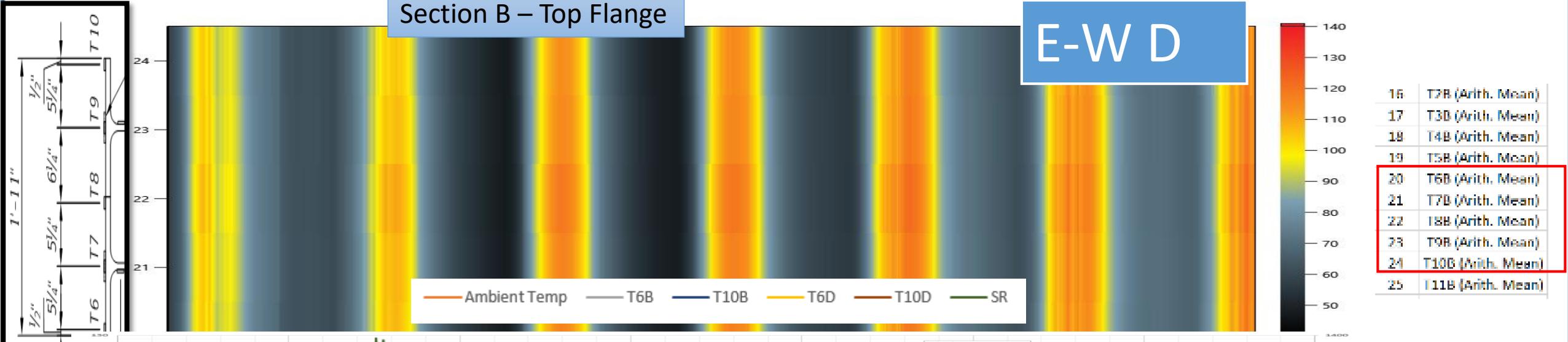


E-W D

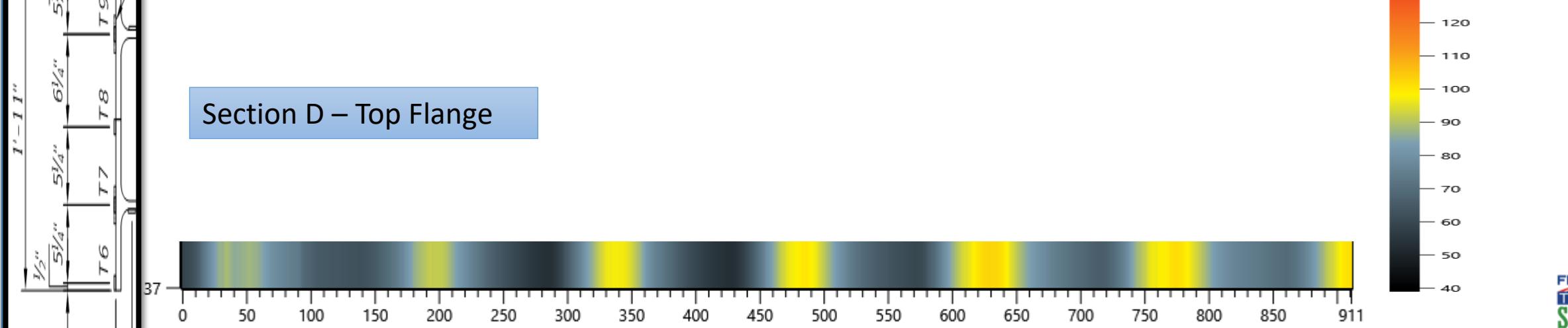


## Section B – Top Flange

E-W D

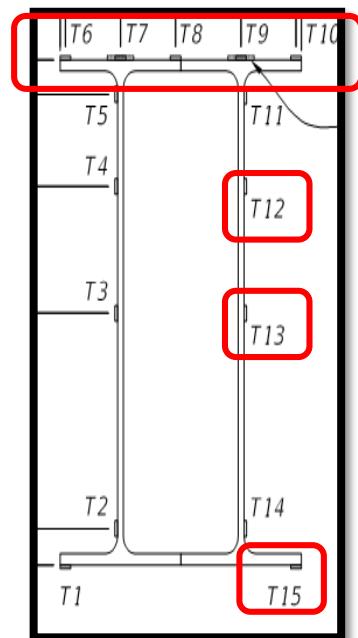
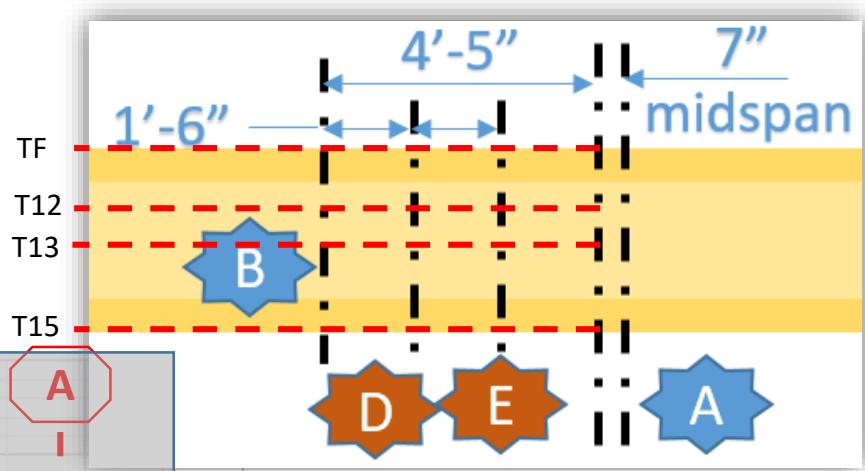
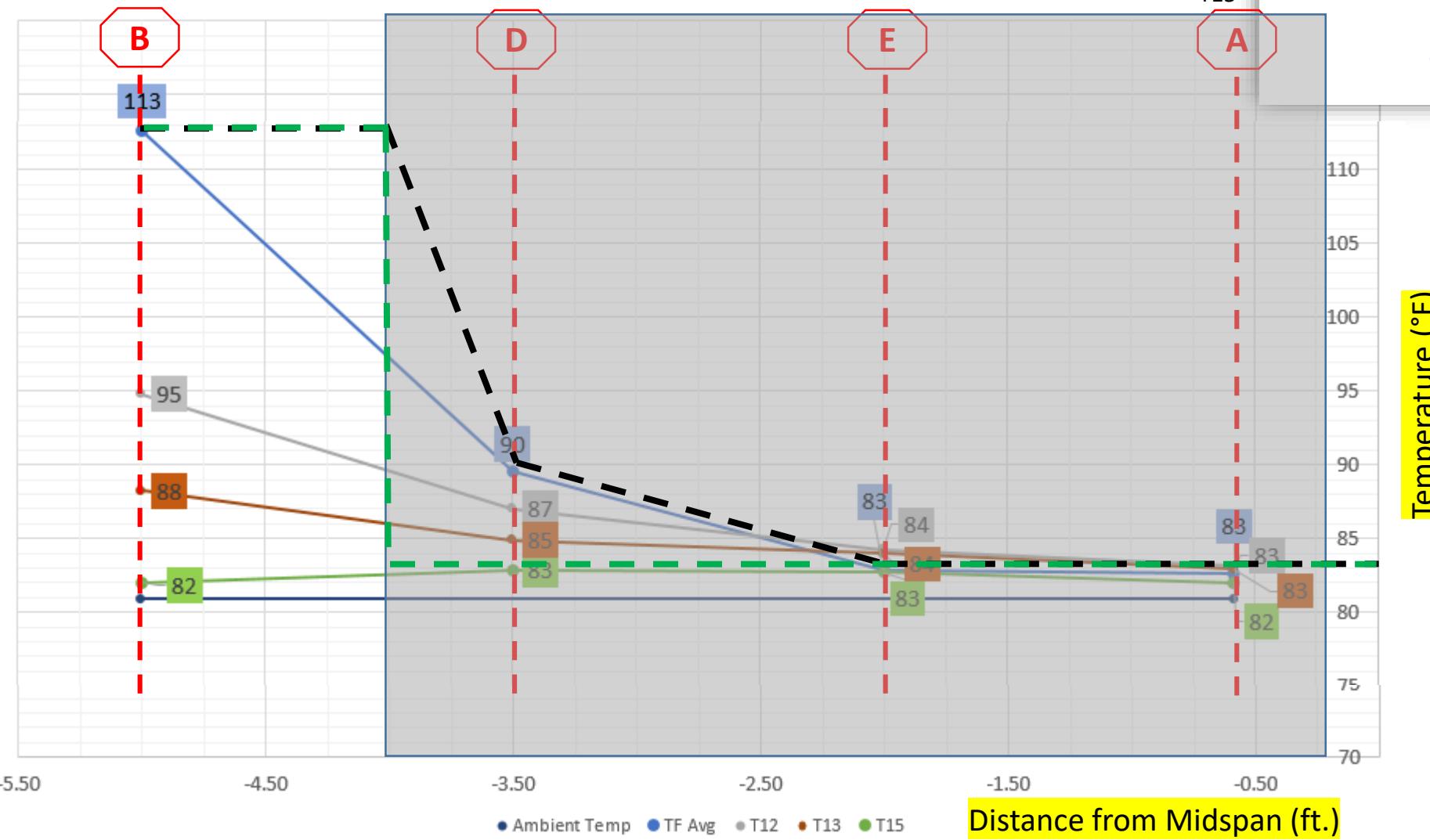


## Section D – Top Flange



16	T2B (Arith. Mean)
17	T3B (Arith. Mean)
18	T4B (Arith. Mean)
19	T5B (Arith. Mean)
20	T6B (Arith. Mean)
21	T7B (Arith. Mean)
22	T8B (Arith. Mean)
23	T9B (Arith. Mean)
24	T10B (Arith. Mean)
25	T11B (Arith. Mean)

# E-W D



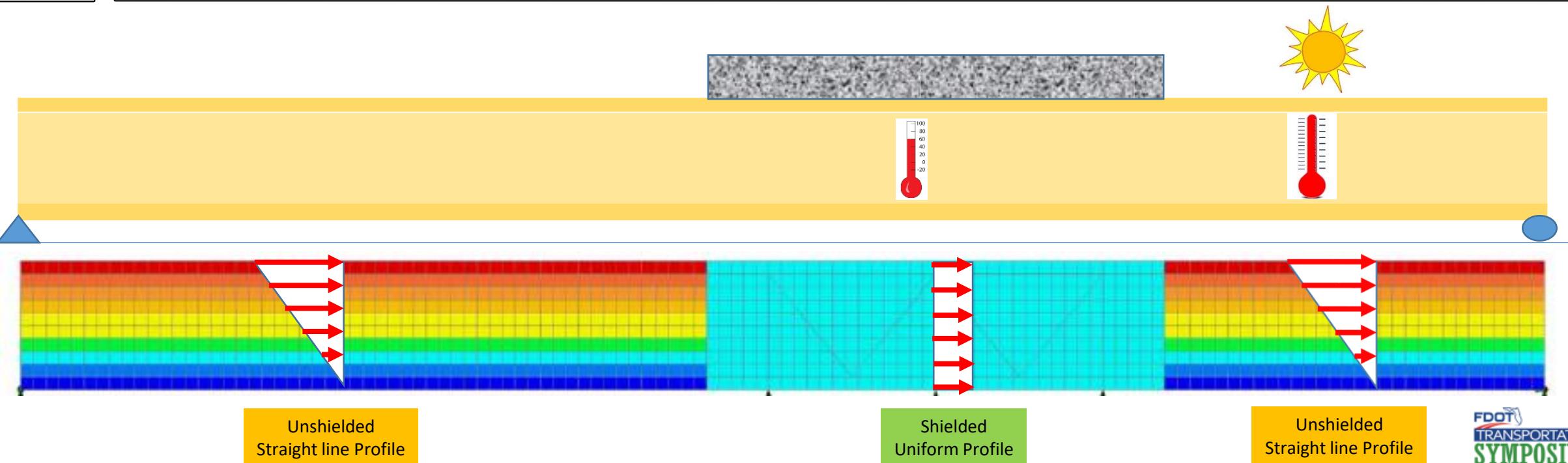
# Preliminary Conclusions

The steel box can be divided into two sections:  
unshielded and shielded from solar radiation with each section having a separate temperature gradient

The temperature gradient can be modeled with a straight line profile  
Even though the actual temperature profile is curved, FEM analysis showed the difference in strains between the two profiles is insignificant

FEM Techniques  
LUSAS software

Flanges were modeled with thick beam elements (BMT21) and the web with thick shell elements (QTS4)  
The web was divided into 8 horizontal layers to allow different temperature loads  
The temperature load requires an initial and a final temperature

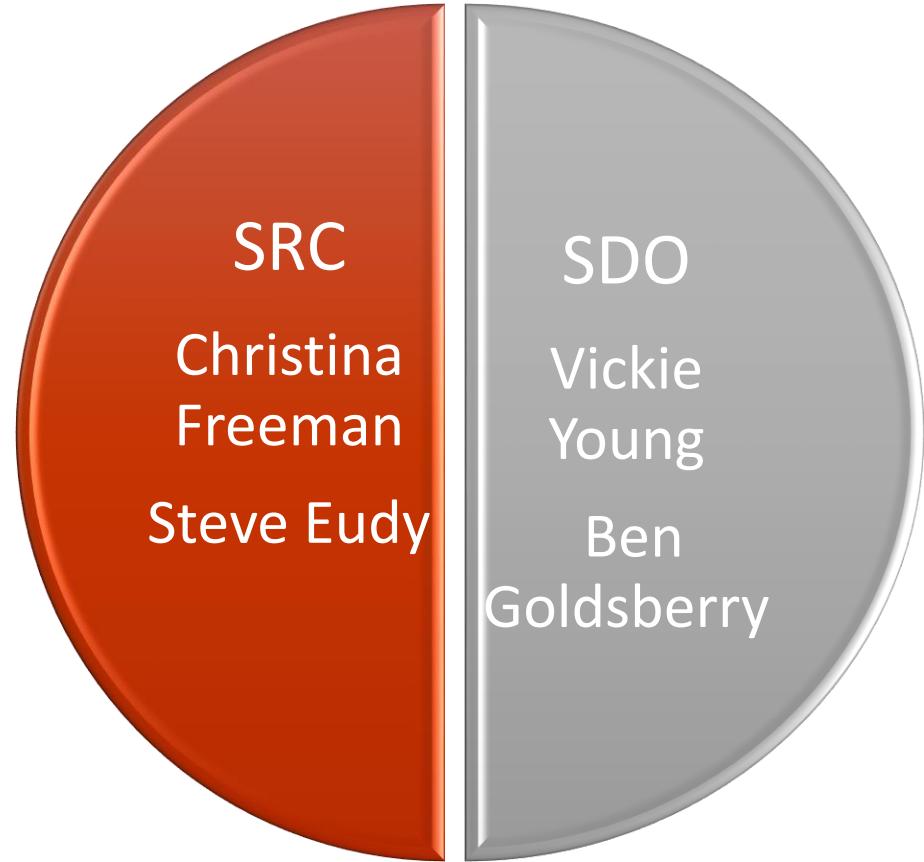


Phase 1 – SRC

Phase 2 – FEM (LUSAS) large scale model (in-progress)

Phase 3 – Field Instrumentation of Existing Bridges and FEM Evaluation (TBD)

Phase 4  
Revisions  
to SDG  
SDM  
460



# Thank You

Dennis Golabek, P.E.

WSP

FTS 2019